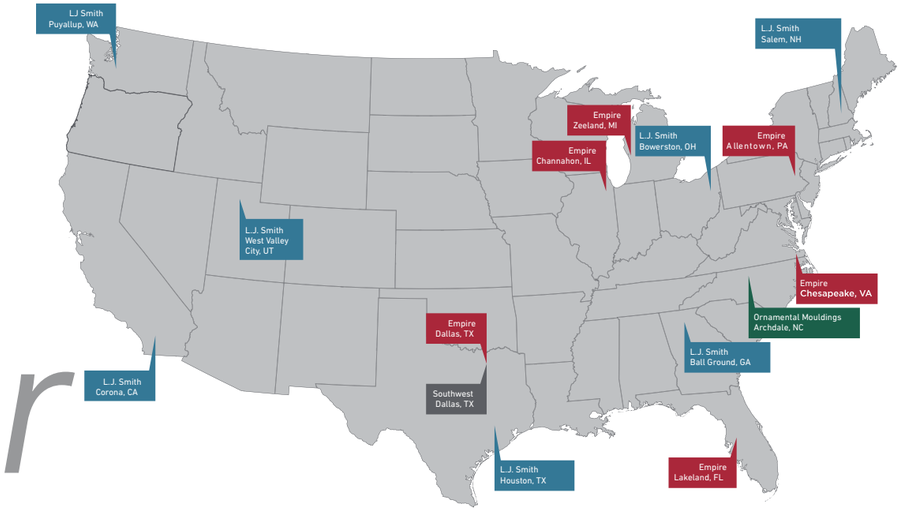
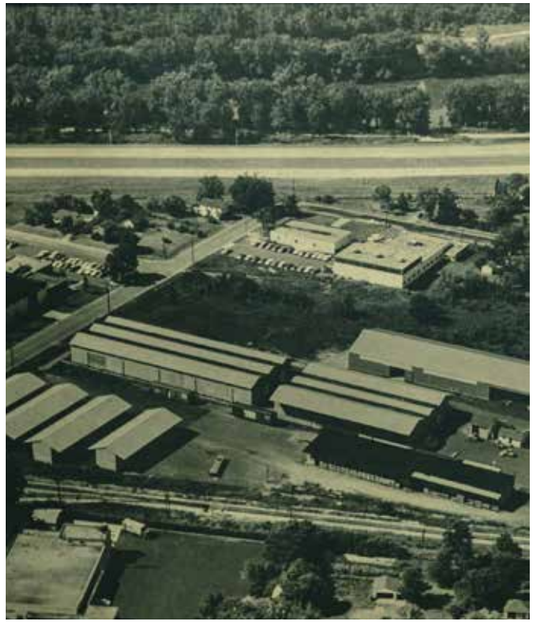
EMPIRE
Moulding & Millwork

Northeast Distribution Center

MOULDINGS | STAIR PARTS | BOARDS | EXTERIOR MILLWORK



our STORY



DEEP ROOTS. HIGH STANDARDS. BRIGHT FUTURE.

Founded in 1946 Empire has grown into one of the largest millwork distribution and manufacturing companies in the United States.

With a geographic footprint that touches the majority of the eastern half of the United States, Empire is positioned for continued expansion.

our FAMILY

EMPIRE IS NOW A PART OF THE NOVO FAMILY.

Novo Building Products is the industry leading manufacturer and distributor of mouldings, stair parts, doors, and specialty building products. We are proud to serve building material dealers (lumberyards), door shops, retail home centers, and millwork manufacturing partners throughout the United States and parts of Canada and Mexico.

Learn more at **novobp.com**.

NOVO
Building Products

REFRESH.
REVIVE.
RENEW.

NOVO Direct | EMPIRE Moulding & Millwork | SOUTHWEST Moulding & Millwork | ORNAMENTAL Moulding & Millwork | L.J. Smith stair systems

Achieve a similar look using: **1x6 EC** Wainscoting (V-Groove side)
445 Casing | **623** Base | **126** Shoe

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Style is individual, personal, and unique.
Make your room a reflection of you...

DISCOVER

YOUR STYLE HERE

Introducing

The new and improved **Empireco.com**. Explore our comprehensive collections of mouldings, stair parts, boards, and exterior millwork as well as find inspiration for every room in the home.

Pictured: **1x6** Shiplap | **327** Casing | **723** Base

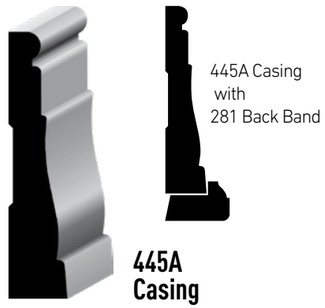
Classic

Achieve a similar look using: Chair Rail | **041** Crown | **5030** Architrave | **445A** Casing plus **281** Back Band | **738** Base

Classic

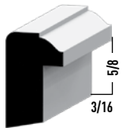
Colonial, Ranch, Traditional, Midwestern, Early American, Inviting and Timeless...

Classic Mouldings enhance any home style from Midwestern to Early American, and blend perfectly with the classic style furnishing and timeless building materials of today. Empire has a vast selection of classic style mouldings to match and enhance your style.



445A Casing with 281 Back Band

445A Casing
11/16 x 3-1/4



281 Back Band
11/16 x 1-1/8

041 Crown
1-3/16 x 6-5/16

5030 Architrave
1-3/16 x 6-1/4

738 Base
9/16 x 5-1/4

Profiles shown are not to scale.

Bohemian

Achieve a similar look using: **1x3** S4S Board | **1x4** Casing | **1x6** Base | **126** Shoe

Bohemian

Eclectic, Artistic, Avant-Garde; Full of life, culture, color, texture, unique and found objects.

The Bohemian look is as unique as your own personality, combining color, texture, and finishes in a room that is both full of variety and styles that reflect your taste. It is full of life and yet inviting you in to relax. Empire has a wide variety of moulding styles that can be combined to make a room as unique as you. Use any moulding style with a mix of eclectic furnishings and accessories to create a one of a kind flair.

1x6 Board

1x4 Board

1x3 Board

126 Shoe
1/2 x 3/4

Options

713
Base
9/16 x 3-1/4

327
Casing
11/16 x 2-1/4

Profiles shown are not to scale.

Glam

Achieve a similar look using: **L 47** Crown | **300** Chair Rail | **L 956W** Backer | **RB3** Casing | **163** Base Cap | **B312** Base | **126** Shoe

Glam

Ornate, Art Deco, Baroque, Southern Plantation, Colonial Estate...

Decorative Mouldings can transform the bland into a bold statement of line and form. Ornate mouldings can be combined to restore a great Painted Lady or add a subtle flair and richness to add Glam to any room in your home.

L 47
Crown
9/16 x 4-5/8

L 956W
Backer Bead
7/16 x 4-1/4

300
Chair Rail
1-1/16 x 3

RB3
Casing
1 x 3-1/2

B 312
Base
19/32 x 5-1/4

163 Base Cap
11/16 x 1-3/8

126
Shoe
1/2 x 3/4

Profiles shown are not to scale.

Rustic

Achieve a similar look using: **1x6 EC** Wainscoting | **EC512** Crown | **1x6** Shiplap | **5010** Architrave | **E412 E2E** Casing | **512E E1E** Base | **126** Shoe

Rustic

Natural and Painted Woods, Handcrafted, Cottage, Frontier Simplicity...

Empire stocks a wide variety of hardwood and primed mouldings, boards, and wall panels from wainscoting, bead-board to shiplap that combine to create a rich rustic space. From ceiling to walls, fill your home with the timeless warmth and comfort of simpler days.

1 x 6
Actual: 11/16-in x 5-3/8-in x 8-ft
SHIPLAP

1 x 4
Actual: 11/16-in x 3-1/2-in x 8-ft
TRIM BOARD

Rustic Shiplap and Trim Options

Woodshed
4 WOOD 8 RBWPP
6 WOOD 8 RBWPP

Silo
4 SILO 8 RBWPP
6 SILO 8 RBWPP

Weathered White
4 WWHT 8 RBWPP
6 WWHT 8 RBWPP

Craftsman

Achieve a similar look using: **400** Crown | **5010** Architrave |**B G312** Casing | **B G512** Base | **L 254** Shoe

Craftsman

Handcrafted, Architectural, Craftsman, Modern-Farmhouse, Western Ranch...

Craftsman Mouldings are unique in their adaptability to style from Modern Industrial, Arts and Crafts Architectural and Bungalow to Modern-Farmhouse and Art Deco. They are easily combined with other mouldings complementing your style.

400
Crown
11/16 x 4-1/4

5010
Architrave
1-3/16 x 4-1/4

B G312
Casing
11/16 x 3-1/2

B G512
Base
9/16 x 5-1/2

L 254
Shoe
7/16 x 3/4

Profiles shown are not to scale.

Crown

400
11/16 x 4-1/4
MDF 16'

E519
9/16 x 4-1/4
MDF 16'

505
1 x 7
MDF 16'

Shoe

L 254 Shoe
7/16 x 3/4
PRIMED
8' | 12' | 16'

B G100 Shoe
5/8 x 1
PRIMED
16'

Base Cap | Base

B GC1
Slant Cap
3/4 x 1-1/16
PRIMED 16'

B GC2
Chamfer Cap
3/4 x 1-1/16
PRIMED 16'

L 433 E2E
1/2 x 3-1/4
MDF 16'

L 433E E1E
9/16 x 3-1/4
PRIMED 8' I 12'
1/2 x 3-1/4
MDF 8' I 12' | RL

L 414 E1E
9/16 x 4-1/4
PRIMED
8' | 12' | 16'

W B514
9/16 x 5-1/4
PRIMED 16'

L 514 E1E
9/16 x 5-1/4
PRIMED
8' | 12' | 16'

512 E2E
1/2 x 5-1/2
MDF 8' | 12'

512E E1E
1/2 x 5-1/2
MDF 16'

B G512
9/16 x 5-1/2
PRIMED 16'

5 SCBA Scoop Base
11/16 x 5-1/2
PRIMED 16'

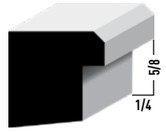
5 STBA Step Base
11/16 x 5-1/2
PRIMED 16'

STBA
11/16 x 7
PRIMED 16'

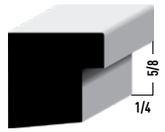
SCBA
11/16 x 7
PRIMED 16'

B G712
9/16 x 7-1/2
PRIMED 16'

Back Band



B G200 Bevel Nose Back Band
1-1/16 x 1-1/16
PRIMED 16'



B G250 Eased Nose Back Band
1-1/16 x 1-1/16
PRIMED 16'

Casing

L 473 E2E
19/32 x 2-1/4
MDF 7'6" | 15'

472 E2E
9/16 x 2-1/2
PRIMED 7' | 10' | 16'
19/32 x 2-1/2
MDF 16'

L 452 E1E
11/16 x 2-1/2
MDF 8' | 16'
11/16 x 2-1/2
PRIMED 7'3" | 16'

452 E2E
11/16 x 2-1/2
MDF 16'
11/16 x 2-1/2
PRIMED 7'2" | 16'

B G212
11/16 x 2-1/2
PRIMED 16'

685
11/16 x 2-3/4
MDF 16'

L 412 E1E
11/16 x 3-1/2
PRIMED 8' | 12' | 16'

412 E2E
19/32 x 3-1/2
MDF 16'

E 412 E2E
11/16 x 3-1/2
PRIMED 8' | 16'

B G312
11/16 x 3-1/2
PRIMED 16'

432 E2E
9/16 x 3-1/2
PRIMED 16'

L 432 E1E
9/16 x 3-1/2
PRIMED 16'

W C312
11/16 x 3-1/2
PRIMED 16'

STCA
13/16 x 3-1/2
PRIMED 16'

SCCA
13/16 x 3-1/2
PRIMED 16'

Build-Ups

Combine moulding patterns to create a unique home style.

- Combine crowns, bases, casing, panel moulds, shoe or quarter rounds and more, to create detail, line and pattern.
- Use boards or square stock to build up depth.
- Combine square and eased edges to create richer detail.
- Use moulding with the same style families for a harmonious feel.
- Create completely unique build-ups to fit your own style.

Build-Ups can dramatically change any space adding rich detail for low-cost.

Build-Ups | Crown

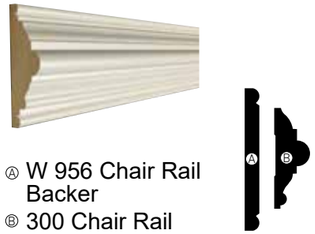
Build-Up combinations are as limitless as your imagination. Create a look that is uniquely you.

Ⓐ L 49 Crown
Ⓑ 1X4 S4S
Ⓒ 93 Cove

Ⓐ L 46 Crown
Ⓑ 618 Base

Build-Ups | Chair Rail

Ⓐ 93 Cove
Ⓑ 1X4 S4S
Ⓒ 390 Chair Rail



Ⓐ W 956 Chair Rail Backer
Ⓑ 300 Chair Rail

Ⓐ 106 Quarter Round
Ⓑ S 1196 S4S Stock
Ⓒ 713 Base
Ⓓ L 167 Cap

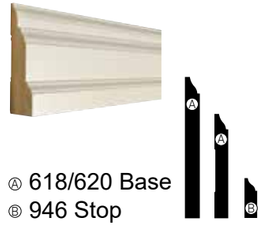
Build-Ups | Casing

Ⓐ L 887 Mullion
Ⓑ 444 Casing
Ⓒ 93 Cove

Ⓐ Backband
Ⓑ 444 Casing

Ⓐ Cove
Ⓑ L 361 Casing
Ⓒ 126 Shoe

Build-Ups | Base



Ⓐ 618/620 Base
Ⓑ 946 Stop

Ⓐ 126 Shoe
Ⓑ 1X6 S4S
Ⓒ 663 Base
Ⓓ 106 Quarter Round

Ⓐ 163 Cap
Ⓑ 1X6 S4S
Ⓒ 106 Quarter Round

Decorative Accessories

ORNAMENTAL
Moulding & Millwork

Expressing a style comes easier and has greater impact when your choices–from ceiling to floor–are all unified. For nearly 100 years, Ornamental Mouldings has been providing distinctive, high-quality millwork to make entire living spaces more beautiful. Our decorative accessory styles inspired by tradition and shaped by the latest trends complement one another for unmatched selection, all in one place.

Mantels and Floating Shelves

Whenever people enter a room, their eyes instantly take stock of the space. Reward their gaze with our Mantels and Floating Shelves, which marry function with details that convey a discerning sensibility.

Pattern	Product	H	D	L	Species
3 Ft. Mantel	**RUSTIC3WM**	5	7	36	Rustic maple
4 Ft. Mantel	**RUSTIC4WM**	5	7	48	
5 Ft. Mantel	**RUSTIC5WM**	5	7	60	
6 Ft. Mantel	**RUSTIC6WM**	5	7	72	

3 Ft. Mantel with insert	**RUSTIC3WM-01BK**	5	7	36	Rustic maple with aspen insert
4 Ft. Mantel with insert	**RUSTIC4WM-01BK**	5	7	48	
5 Ft. Mantel with insert	**RUSTIC5WM-01BK**	5	7	60	
6 Ft. Mantel with insert	**RUSTIC6WM-01BK**	5	7	72	

4 Ft. Mantel	**CLASSIC4WHW**	3 3/4	7 3/4	48	WHW
5 Ft. Mantel	**CLASSIC5WHW**	3 3/4	7 3/4	60	WHW
6 Ft. Mantel	**CLASSIC6WHW**	3 3/4	7 3/4	72	WHW

5 Ft. Mantel	**CLASSIC5OAK**	3 3/4	7 3/4	60	Oak
6 Ft. Mantel	**CLASSIC6OAK**	3 3/4	7 3/4	72	Oak

All measurements are in inches. Some items may be special order. Please call for details.

Farmhouse | **OML14B, OML24C** | Mantel and Beams

Wood Beams

Practical elements like ceiling beams and wooden stairs are prime places for expressing your style. Our Wood Beams and Decorative Stair Parts give you the tools to achieve drama or convey delicate detailing.

Pattern	Product	H	W	L	Species
Prefinished gray beam	**BEAMGRAY-8WHW5X3**	3	5	96	Gray WHW
Prefinished gray beam	**BEAMGRAY-8WHW5x5**	5	5	96	Gray WHW
Rustic maple beam	**BEAMRUS-TIC-8WM5x3**	3	5	96	Rustic maple
Rustic maple beam	**BEAMRUS-TIC-8WM5x5**	5	5	96	Rustic maple

3 inch metal beam-band/bracket	**BR-0003MTL**	3 9/64	1 1/2	6 7/16	Metal
5 inch metal beam-band/bracket	**BR-0005MTL**	5 17/64	1 1/2	6 5/16	Metal

All measurements are in inches. Some items may be special order. Please call for details.

Rustic | **BR-0001WM, BEAMGRAY-8WHW5x5, 1248C, 1536, 917PB, 1537**

Decorative Boards

Create an impact that is more than meets the eye. Use our Decorative Boards to express your creativity with combinations that even at first glance speak volumes about your personal style.

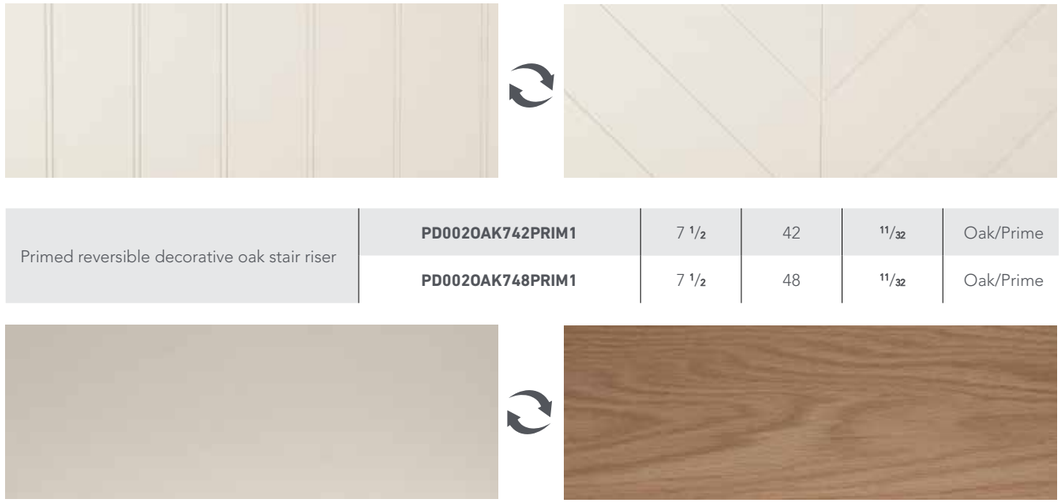
Pattern	Product	W	T	L	Species
Decorative boards	**AMAP 1/2X2X96**	1 1/2	7/16	96	Ambrosia Maple
	WOAK 1/2x2x96	1 1/2	7/16	96	White Oak
Decorative boards eased edge two sides	**1538-8GRAY**	1 1/2	7/16	96	Gray Stain
	1538-8BLACK	1 1/2	7/16	96	Black Stain
Decorative boards	**AMAP 1/2X4X96**	3 1/2	7/16	96	Ambrosia Maple
	WOAK 1/2X4X96	3 1/2	7/16	96	White Oak
Decorative boards eased edge two sides	**1536-8GRAY**	3 1/2	7/16	96	Gray Stain
	1536-8BLACK	3 1/2	7/16	96	Black Stain
Decorative boards	**AMAP 1/2X6X96**	5 1/2	7/16	96	Ambrosia Maple
	WOAK 1/2X6X96	5 1/2	7/16	96	White Oak
Decorative boards eased edge two sides	**1537-8GRAY**	5 1/2	7/16	96	Gray Stain
	1537-8BLACK	5 1/2	7/16	96	Black Stain

All measurements are in inches. Some items may be special order. Please call for details.

Modern Farmhouse | **PD001MD742PRIM**

Decorative Stair Parts

Pattern	Product	H	W	T	Species
Primed reversible decorative stair riser	**PD001MD742PRIM**	7 1/2	42	11/32	MDF
	PD001MD748PRIM	7 1/2	48	11/32	MDF
Primed reversible decorative oak stair riser	**PD0020AK742PRIM1**	7 1/2	42	11/32	Oak/Prime
	PD0020AK748PRIM1	7 1/2	48	11/32	Oak/Prime



All measurements are in inches. Some items may be special order. Please call for details.

ORNAMENTAL
Moulding & Millwork

Custom Moulding

by ORNAMENTAL MOULDING & MILLWORK

Quality custom or short run moulding orders with quick turn around!

Specs

- 6-16 ft. lengths (random / clear) - Prime available up to 12 ft.
- Profile max = 11-3/4" width
- Minimum run = 3,000 ft. (less than charge can be applied)
- Unique capabilities: rope, dentil, emboss, carving
- Custom tooling charge may apply

Material

- Solid Pine, Poplar, Oak (Red or White), Knotty Alder (up to 10 ft.), Others available upon request

Timing

- Quote turnaround = 2-3 days
- Please contact your Sales Representative

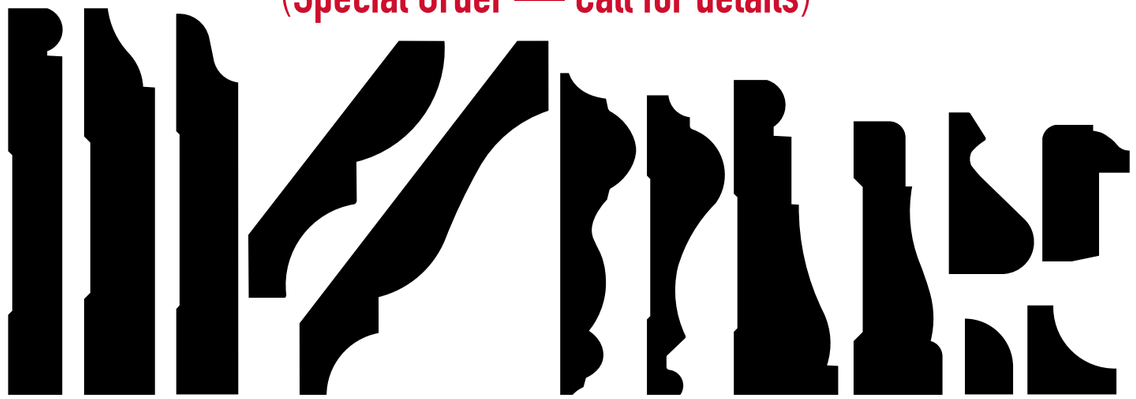
Made in the USA

800.253.9000 | EMPIRECO.COM

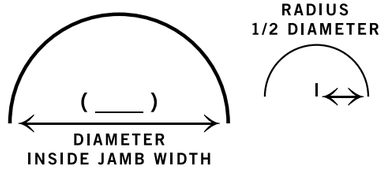
Prominent. Beautiful. *Flexible*.

Flexible mouldings available in thousands of profiles

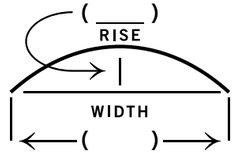
(Special Order — Call for details)



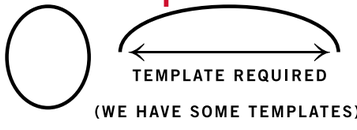
Half Round



Arcs

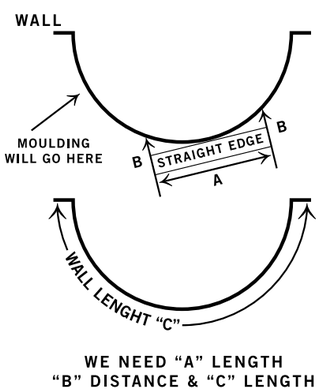


Ellipses



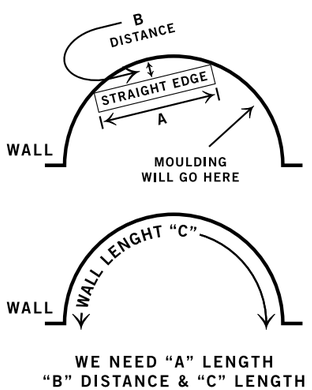
Radius Crown

CONVEX-OSR
FOR CROWN & CEILING BACKER



WE NEED "A" LENGTH
"B" DISTANCE & "C" LENGTH

CONCAVE-ISR
FOR CROWN & CEILING BACKER



WE NEED "A" LENGTH
"B" DISTANCE & "C" LENGTH

Boards

250 Board Feet RL
Mini-Packs Available
Oak | Poplar

ULTRALITE MDF SHEETS Sold in full units only

344 8 FBDBA	
(18mm) 3/4" thick x 49" wide x 8' long	Around 53 Sheets Per Unit
344 10 FBDBA	
(18mm) 3/4" thick x 49" wide x 10' long	Around 53 Sheets Per Unit
S124 8 FBDBA	
(12mm) 1/2" thick x 49" wide x 8' long	Around 80 Sheets Per Unit
584 8 FBDBA	
5/8" thick x 49" wide x 97" long	Around 64 Sheets Per Unit

Limited quantities.

1 X 2	23/32 x 1-1/2	**PRIMED**	**8' | 12'**
1 X 3	23/32 x 2-1/2	**PRIMED**	**16'**
1/2 X 4	1/2 x 3-1/2	**PRIMED**	**16'**
1/2 X 6	1/2 x 5-1/2	**PRIMED**	**16'**
1 X 4	3/4 x 3-1/2	**PINE**	**8' | 10' | 12' | 14' | 16'**
	23/32 x 3-1/2	**PRIMED**	**8' | 16'**
	11/16 x 3-1/2	**MDF**	**8' | 16' | 17'**
	3/4 x 3-1/2	**OAK**	**8' | 10' | 12' |16'**
	3/4 x 3-1/2	**POPLAR**	**8' | 10' | 12' | 16'**
1 X 5	23/32 x 4-1/2	**PRIMED**	**16'**
1 X 6	3/4 x 5-1/2	**PINE**	**8' | 10' | 12' | 14' | 16'**
	23/32 x 5-1/2	**PRIMED**	**8' | 16'**
	11/16 x 5-1/2	**MDF**	**8' | 16'**
	3/4 x 5-1/2	**OAK**	**8' | 10' | 12' | 14' | 16'**
	3/4 x 5-1/2	**POPLAR**	**8' | 10' | 12' | 16'**
1 X 8	3/4 x 7-1/4	**PINE**	**8' | 10' | 12' | 14' | 16'**
	23/32 x 7-1/4	**PRIMED**	**16'**
	11/16 x 7-1/4	**MDF**	**8' | 16'**
	3/4 x 7-1/4	**OAK**	**8' | 10' | 12' |16'**
	3/4 x 7-1/4	**POPLAR**	**8' | 10' | 12' | 16'**
1 X 10	3/4 x 9-1/4	**PINE**	**8' | 10' | 12' | 14' | 16'**
	23/32 x 9-1/4	**PRIMED**	**16'**
	11/16 x 9-1/4	**MDF**	**16'**
	3/4 x 9-1/4	**OAK**	**8' | 10' | 12' | 14' | 16'**
	3/4 x 9-1/4	**POPLAR**	**8' | 10' | 12'| 16'**
1 X 12	3/4 x 11-1/4	**PINE**	**8' | 10' | 12' | 14' | 16'**
	23/32 x 11-1/4	**PRIMED**	**16'**
	11/16 x 11-1/4	**MDF**	**16'**
	3/4 x 11-1/4	**OAK**	**8' | 10' | 12' | 14'**
	3/4 x 11-1/4	**POPLAR**	**8' | 10' | 12' | 16'**
5/4 X 4	1-1/16 x 3-1/2	**PRIMED**	**16'**
		POPLAR	**RL** only available in Mini-Pack
5/4 X 6	1-1/16 x 5-1/2	**PRIMED**	**16'**
		POPLAR	**RL** only available in Mini-Pack
5/4 X 8	1-1/16 x 7-1/4	**PRIMED**	**16'**
		POPLAR	**RL** only available in Mini-Pack
5/4 X 10	1-1/16 x 9-1/4	**PRIMED**	**16'**
		POPLAR	**RL** only available in Mini-Pack
5/4 X 12	1-1/16 x 11-1/4	**PRIMED**	**16'**
		POPLAR	**RL** only available in Mini-Pack

PINE

OAK

POPLAR

PRIMED

Door Jambs

	JAMB SIZE	DIMENSION	BELOW DADO	PRIMED	PINE VENEER
	L 458 6'8"	11/16 X 4-5/8 JAMB PAIR W/ LUG	81"	X	
	478 6'8"	11/16 X 4-7/8 JAMB PAIR	81"	X	
	L 478 6'8"	11/16 X 4-7/8 JAMB PAIR W/ LUG	81"	X	
	678 6'8"	11/16 X 6-7/8 FLAT JAMB PAIR	81"	X	
	4916 6'8"	11/16 X 4-9/16 JAMB PAIR	81"	X	X
	6916 6'8"	11/16 X 6-9/16 JAMB PAIR	81"	X	X
	L 6916 6'8"	11/16 X 6-9/16 JAMB PAIR W/ LUG	81"	X	
6'9" FLAT JAMBS	L 358 6'9"	11/16 X 3-5/8 FLAT JAMB PAIR W/ LUG	81-1/2"	X	
	L 458 6'9"	11/16 X 4-5/8 JAMB PAIR W/ LUG	81-1/2"	X	
	478 6'9"	11/16 X 4-7/8 FLAT JAMB PAIR	81-1/2"	X	
	L 478 6'9"	11/16 X 4-7/8 JAMB PAIR W/ LUG	81-1/2"	X	
	4916 6'9"	11/16 X 4-9/16 JAMB PAIR	81-1/2"	X	
	6916 6'9"	11/16 X 6-9/16 JAMB PAIR	81-1/2"	X	
	L 6916 6'9"	11/16 X 6-9/16 JAMB PAIR	81-1/2"	X	X
7'0" FLAT JAMBS	378 7'0"	11/16 X 3-7/8 JAMB PAIR	85"	X	
	478 7'0"	11/16 X 4-7/8 FLAT JAMB PAIR	85"	X	
	4916 7'0"	11/16 X 4-9/16 JAMB PAIR	85"	X	
8'0" FLAT JAMBS	378 8'0"	11/16 X 3-7/8 JAMB PAIR	97"	X	
	478 8'0"	11/16 X 4-7/8 FLAT JAMB PAIR	97"	X	
	678 8'0"	11/16 X 6-7/8 FLAT JAMB PAIR 97BD	97"	X	
	4916 8'0"	11/16 X 4-9/16 JAMB PAIR	97"	X	
	6916 8'0"	11/16 X 6-9/16 JAMB PAIR	97"	X	
8'1" FLAT JAMBS	L 458 8'1"	11/16 X 4-5/8 JAMB PAIR W/ LUG	97-1/2"	X	
	L 478 8'1"	11/16 X 4-7/8 JAMB PAIR W/ LUG	97-1/2"	X	
	L 6916 8'1"	11/16 X 6-9/16 JAMB PAIR W/ LUG	97-1/2"	X	
SPLIT JAMBS	514 6'8"	1-1/16 X 2-3/4 SPLIT JAMB PAIR	81"	X	
	2 4916 6'8"	4-9/16 X 2-3/4 X 2-1/2 SPLIT JAMB PAIR	80-9/16"	X	
LINEAL JAMBS	4916 R7 (17')	11/16 X 4-9/16 JAMB LINEAL	NA	X	
	6916 R7 (17')	11/16 X 6-9/16 JAMB LINEAL	NA	X	

327
11/16 x 2-1/4
PRIMED 7' | 10' | 14'
PINE 7' | 8'
10' | 16'

376
19/32 x 2-1/4
MDF 7'1" | 14'
11/16 x 2-1/4
PRIMED 7'1" | 10'
14' | 16'
PINE 7' | 10' | 14'

L 356
1/2 x 2-1/4
OAK 7' | 10'

356
19/32 x 2-1/4
MDF 14'
11/16 x 2-1/4
PRIMED 7'1" | 10'
14' | 16'
PINE 7' | 10'
5/8 x 2-1/4
OAK 7'

366
11/16 x 2-1/4
PRIMED 7' | 10'
14' | 16'
PINE 7' | 10'

366A
19/32 x 2-1/4
MDF 7' | 14'

L 473 E2E
19/32 x 2-1/2
MDF 7'6" | 15'

472 E2E
9/16 x 2-1/2
PRIMED 7' | 10' | 16'
19/32 x 2-1/2
MDF 16'

452 E2E
11/16 x 2-1/2
MDF 16'
11/16 x 2-1/2
PRIMED 7'2" | 16'

L 452 E1E
11/16 x 2-1/2
MDF 16'
11/16 x 2-1/2
PRIMED 7' | 7'3"
10' | 16'

B G212
11/16 x 2-1/2
PRIMED 16'

331
11/16 x 2-1/2
PINE 7' | RL

315
19/32 x 2-1/2
MDF 7'
11/16 x 2-1/2
PRIMED 7' | 10'
PINE 7'

351
11/16 x 2-1/2
PRIMED 7' | 10' | 14'
PINE 7' | 10'

361
19/32 x 2-1/2
MDF 14'
11/16 x 2-1/2
PRIMED 7' | 10' | 14'
PINE 7' | RL

L BRB3
3/4 x 2-1/2
PRIMED 16'

4520
11/16 x 2-3/4
MDF 15'

685
11/16 x 2-3/4
MDF 16'

312
19/32 x 3
MDF 8'

37
11/16 x 3-1/4
PRIMED 16'

445
19/32 x 3-1/4
MDF 7'3" | 16'
11/16 x 3-1/4
PRIMED 7'3" | 8' | 11' | 16'
PINE 8' | 16'

445A
11/16 x 3-1/4
MDF 16'

L CC14
3/4 x 3-1/4
MDF 16'

PT3
1 x 3-1/4
MDF 8'

682
1 x 3-1/4
MDF 16'

W C312
11/16 x 3-1/2
PRIMED 16'

STCA
13/16 x 3-1/2
PRIMED 16'

SCCA
13/16 x 3-1/2
PRIMED 16'

444A
11/16 x 3-1/2
MDF 16'

B G312
11/16 x 3-1/2
PRIMED 16'

535
11/16 x 3-1/2
MDF 16'
5/8 x 3-1/2
PRIMED 16'

Casing

L 412 E1E
11/16 x 3-1/2
PRIMED 8' | 12' | 16'

E 412 E2E
11/16 x 3-1/2
PRIMED 8' | 16'

412 E2E
19/32 x 3-1/2
MDF 16'

432 E2E
9/16 x 3-1/2
PRIMED 16'

L 432 E1E
9/16 x 3-1/2
PRIMED 16'

L 361
11/16 x 3-1/2
PRIMED 16'

444
11/16 x 3-1/2
PRIMED 7'3" | 8' 12' | 16'
PINE 8'

L 445 (99)
11/16 x 3-1/2
PRIMED 16'

W 331
11/16 x 3-1/2
PINE RL

1006
9/16 x 3-5/8
PRIMED 7'

M DC97
3/4 x 3-1/2
PRIMED 16'

RB3
1 x 3-1/2
MDF 16'

DC97
1 x 3-1/2
MDF 8' | 16'
1-1/16 x 3-1/2
PRIMED 7'4" | 16'

S RB3
1-1/16 x 3-1/2
PRIMED 16'

LK4 CASING
1-1/8 x 4
MDF 16'

B100
11/16 x 4-1/4
PINE 8'

Architraves

Pictured: **SL16** Shiplap | **5030** Architrave | **E412 E2E** Casing

5010 Architrave
1-3/16 x 4-1/4
MDF 16'

5021 Architrave
1-1/8 x 5-5/16
MDF 16'

5030 Architrave
1-3/16 x 6-1/4
MDF 16'

SA612 Architrave
1-1/2 x 6-1/2
MDF 16'

Rosettes | Plinth Blocks

Bullseye Rosette
B 642
5/8 x 2-1/2
WHITE WOOD

B 734
27/32 x 3-1/2
WHITE WOOD

B 740
27/32 x 4-1/2
WHITE WOOD

Bullseye Rosette - Beveled
1400
7/8 x 2-3/4
PRIMED

1402
7/8 x 3-3/4
PRIMED

334
7/8 x 3-3/4
MDF

Floral Rosette - Beveled
B 871
1-1/16 x 3-1/2
WHITE WOOD

B 915
27/32 x 2-1/2
WHITE WOOD

Star Rosette - Beveled
B 1200
1-1/16 x 3-1/2
WHITE WOOD

Plinth Block - Beveled
1401
7/8 x 2-3/4 x 4-1/2
PRIMED

1403
7/8 x 3-3/4 x 6
PRIMED

Plinth Block - Moulded
B 887
27/32 x 2-1/2 x 5-3/4
WHITE WOOD

B 742
1-1/16 x 3-1/2 x 6-1/2
WHITE WOOD

334
1 x 3-3/4 x 9
MDF

B 743
1-1/16 x 4-1/2 x 8
WHITE WOOD

Corbels | Base Blocks

C A8 ORCRW
Decorative Corbel
5-1/2 x 4-5/8 x 9-13/16
MAPLE

C A8 ORPWH
Decorative Corbel
5-1/2 x 4-5/8 x 9-13/16
PAINTED WHITE

CA60 ORPWH
Decorative Corbel
9 x 3-1/2 x 12
PAINTED WHITE

C A110 ORMAP
Shelf or Counter Bracket
8 x 3 x 12
MAPLE

CA70 ORMAP
Classic Corbel
6-1/2 x 3 x 12
MAPLE

CA70 ORPWH
Classic Corbel
6-1/2 x 3 x 12
PAINTED WHITE

Base Block - Outside Corner
B 892
1-1/8 x 6-3/4
WHITE WOOD

Base Block - Outside Corner
1892
1-1/8 x 6-1/2
PRIMED

Base Block Inside Corner
B 895
7/8 x 6-3/4
WHITE WOOD

Base Block Inside Corner
1895
1-1/8 x 6-1/2
PRIMED

B GC1
Slant Cap
3/4 x 1-1/16
PRIMED 16'

B GC2
Chamfer Cap
3/4 x 1-1/16
PRIMED 16'

L 167
Base Cap
5/8 x 1-1/8
PRIMED 8'
PINE 8'

L 163
Base Cap
5/8 x 1-3/8
PRIMED 8' | 12'

163
Base Cap
11/16 x 1-3/8
MDF 16'
PRIMED 16'
PINE 12' | 16'

8412
Base Cap
5/8 x 1-3/8
PRIMED 16'

8416
Base Cap
5/8 x 1-5/8
PRIMED 16'

912
3/8 x 2-1/2
PINE 8'

L 634
3/8 x 2-3/4
OAK 8'

L 433 E2E
1/2 x 3-1/4
MDF 16'

L 433E E1E
1/2 x 3-1/4
MDF 8' | 12'
9/16 X 3-1/4
PRIMED 8' | 12'

633
1/2 x 3-1/4
OAK 8' | 12'

623
1/2 x 3-1/4
MDF 8' | 12' | 16'
9/16 x 3-1/4
PRIMED 8' | 10' | 12' | 16'
PINE 8' | 12' | 16'

663
9/16 x 3-1/4
PRIMED 8' | 12' | 16'
PINE 8' | 12'

713
9/16 x 3-1/4
PRIMED 8' | 12' | 16'
PINE 8' | 12' | 16'

753
9/16 x 3-1/4
PRIMED 16'

9750
11/16 x 3-1/2
PRIMED 16'

662
9/16 x 3-1/2
PRIMED 8' | 12' | 16'
PINE 8' | 12'

L 414 E1E
9/16 x 4-1/4
PRIMED 8' | 12' | 16'

620
1/2 x 4-1/4
MDF 8' | 12' | 16'
9/16 x 4-1/4
PRIMED 8' | 12' | 16'
PINE 8'

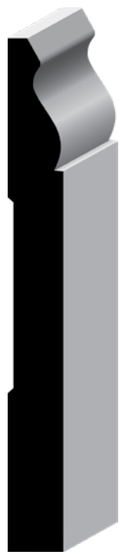
660
9/16 x 4-1/4
PRIMED 8' | 12'

750
9/16 x 4-1/4
PRIMED 16'

545
19/32 x 5
MDF 16'
5/8 x 5-1/4
PRIMED 16'

163E
19/32 x 5-1/4
MDF 8' | 16'
11/16 x 5-1/4
PRIMED 16'

L 163E
9/16 x 5-1/4
PINE 16'



738
9/16 x 5-1/4
PRIMED 8' | 16'

618
9/16 x 5-1/4
PRIMED 16'

B 312
19/32 x 5-1/4
MDF 16'

750W
9/16 x 5-1/4
PRIMED 16'

L 514 E1E
9/16 x 5-1/4
PRIMED 8' | 12' | 16'

7055
19/32 x 5-1/4
MDF 16'

9243
3/4 x 5-1/4
MDF 8' | 16'

WB514
9/16 x 5-1/4
PRIMED 16'

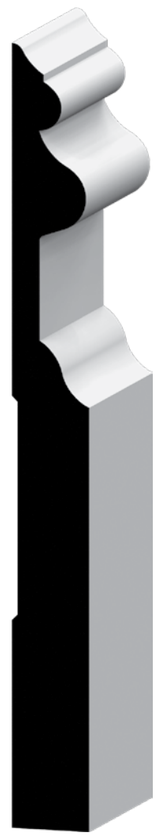
B G512
9/16 x 5-1/2
PRIMED 16'

512E E1E
1/2 x 5-1/2
MDF 16'

512 E2E
1/2 x 5-1/2
MDF 8' | 12'

5 STBA Step Base
11/16 x 5-1/2
PRIMED 16'

5 SCBA Scoop Base
11/16 x 5-1/2
PRIMED 16'



263
11/16 x 7
MDF 8' | 16'
PRIMED 16'

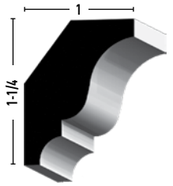
SCBA
11/16 x 7
PRIMED 16'

STBA
11/16 x 7
PRIMED 16'

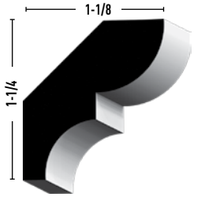
207
19/32 x 7-1/4
MDF 16'

7163
19/32 x 7-1/4
MDF 16'

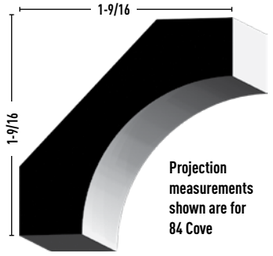
B G712
9/16 x 7-1/2
PRIMED 16'



68
9/16 x 1-5/8
PRIMED 8' | 12'



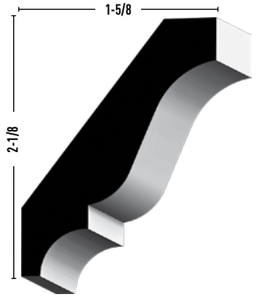
75
9/16 x 1-5/8
PRIMED 8' | 12' | 16'
PINE 8' | 12' | 16'



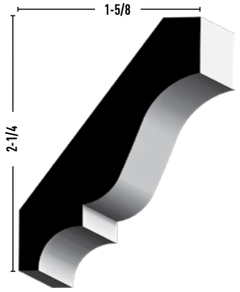
Projection measurements shown are for 84 Cove

84 Cove
9/16 x 2-1/4
PINE RL

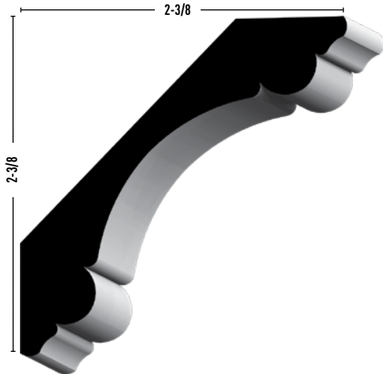
86
9/16 x 1-5/8
PINE 8' | 12' | 16'



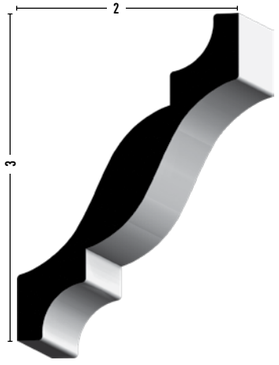
53
9/16 x 2-5/8
PRIMED 8' | 12' | 16'
PINE 16'



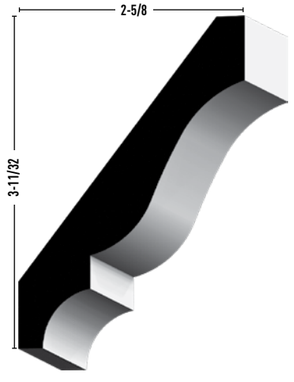
52
9/16 x 2-3/4
PINE 8' | 12'



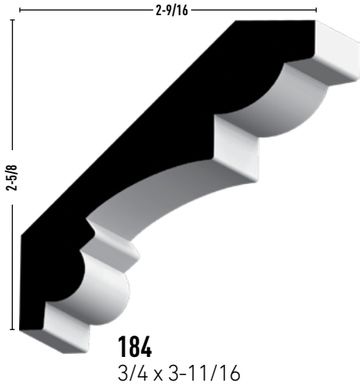
L 340
11/16 x 3-3/8
MDF 8' | 12'



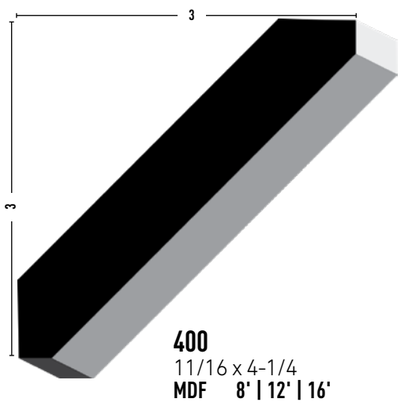
F 49 Flip Face
9/16 x 3-5/8
PRIMED 8' | 12'



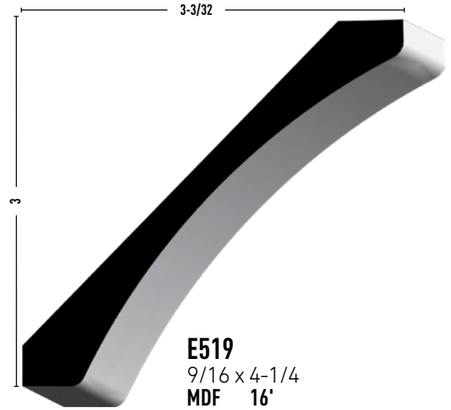
L 49
19/32 x 3-5/8
MDF 16'
9/16 x 3-5/8
PRIMED 8' | 12' | 16'
PINE 8' | 12' | 16'



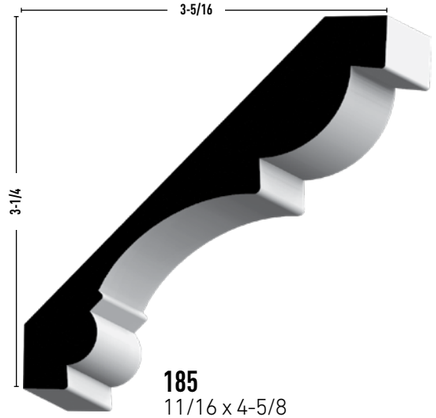
184
3/4 x 3-11/16
MDF 16'



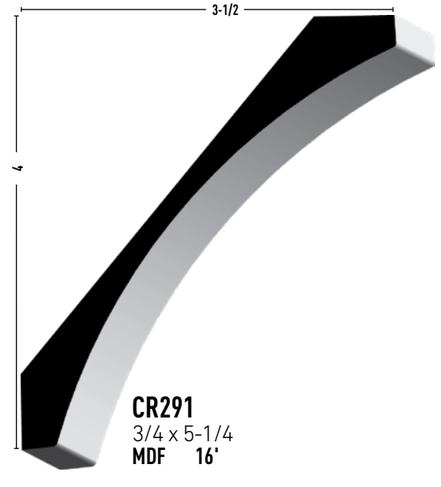
400
11/16 x 4-1/4
MDF 8' | 12' | 16'



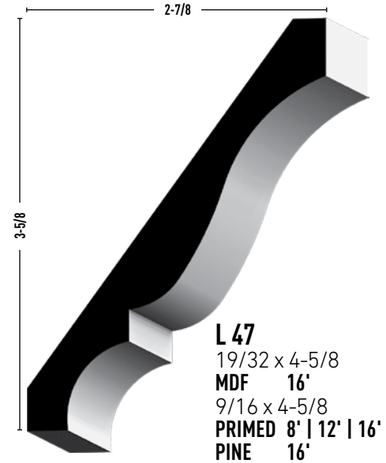
E519
9/16 x 4-1/4
MDF 16'



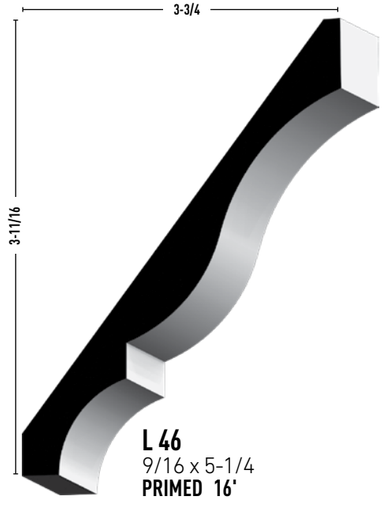
185
11/16 x 4-5/8
MDF 16'



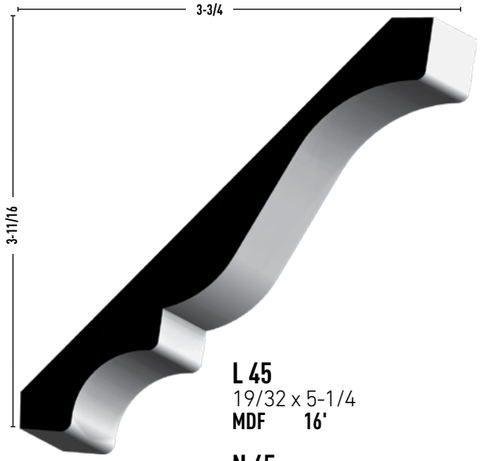
CR291
3/4 x 5-1/4
MDF 16'



L 47
19/32 x 4-5/8
MDF 16'
9/16 x 4-5/8
PRIMED 8' | 12' | 16'
PINE 16'

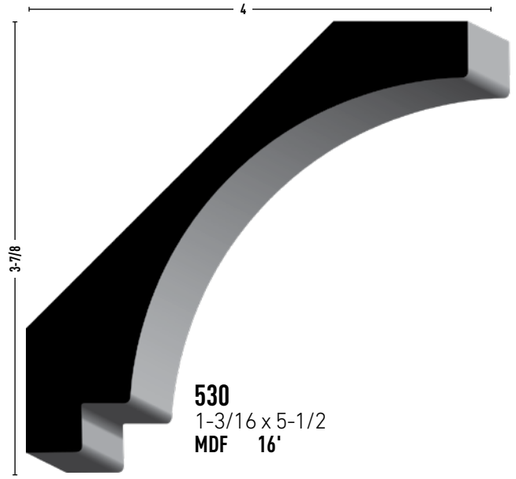


L 46
9/16 x 5-1/4
PRIMED 16'

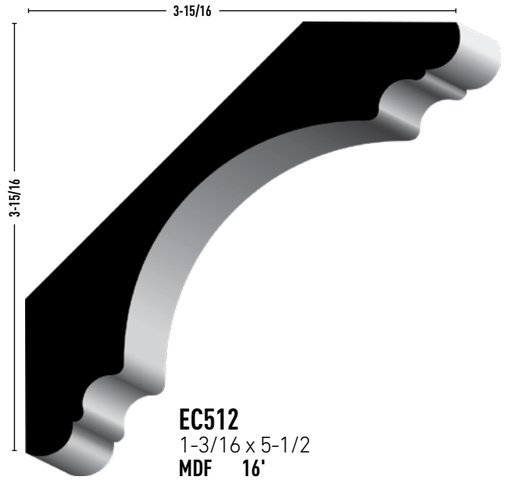


L 45
19/32 x 5-1/4
MDF 16'

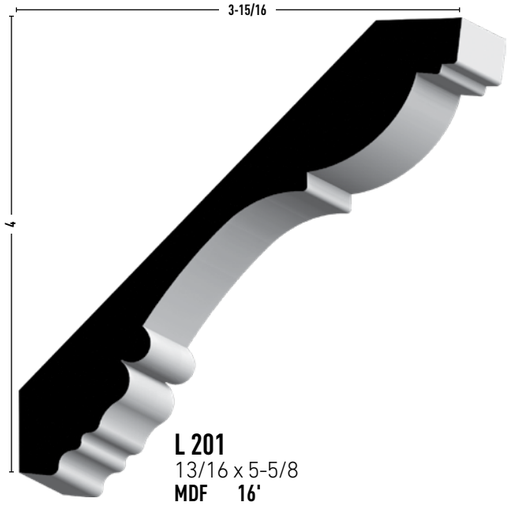
N 45
11/16 x 5-1/4
PRIMED 16'



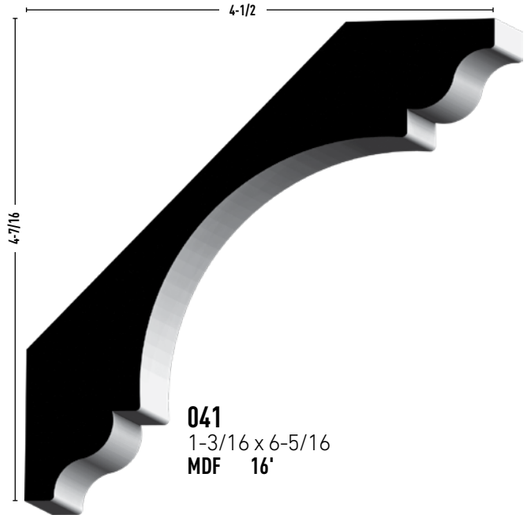
530
1-3/16 x 5-1/2
MDF 16'



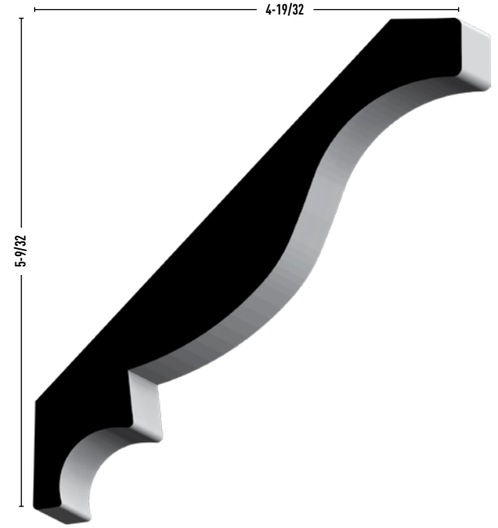
EC512
1-3/16 x 5-1/2
MDF 16'



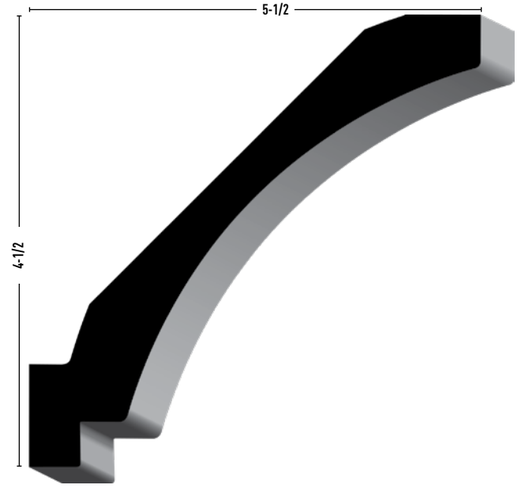
L 201
13/16 x 5-5/8
MDF 16'



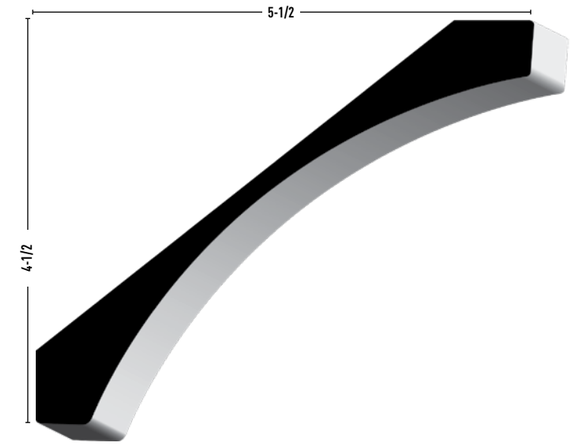
041
1-3/16 x 6-5/16
MDF 16'



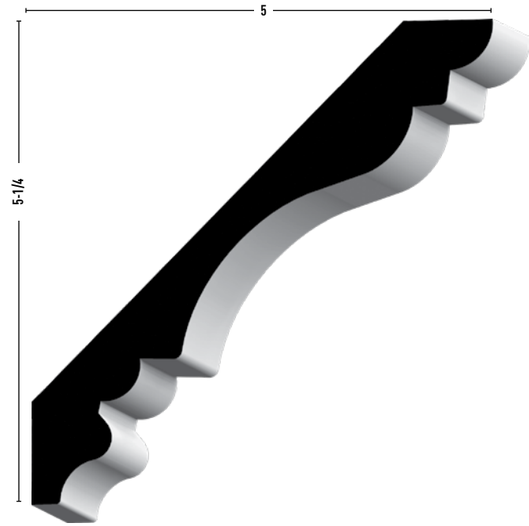
043
1 x 6-15/16
MDF 16'



730
1-3/16 x 7
MDF 16'

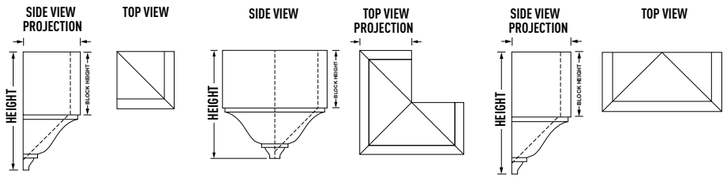


505
1 x 7
MDF 16'



721
1 x 7-1/4
MDF 16'

Crown Blocks | Miscellaneous



Inside Corner

1897 - Small
2-3/8 x 2-1/64 x 4-1/8
WHITE WOOD

1888 - Medium
2-5/8 x 2-5/8 x 5-5/8
PINE | PRIMED

1898 - Medium
3-1/8 x 2-27/32 x 5-7/8
WHITE WOOD

1899 - Large
4-3/16 x 3-11/16 x 7-3/4
WHITE WOOD

Middle

1888 - Medium
2-5/8 x 5-1/2 x 5-5/8
PRIMED

Outside Corner

1897 - Small
2-3/8 x 2-1/64 x 4-1/8
WHITE WOOD

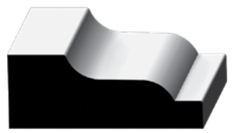
1888 - Medium
5-5/8 x 7-3/4 x 6-1/4
PINE | PRIMED

Inside Corner
1889 - Large
3-1/2 x 3-1/2 x 7-1/2
PINE

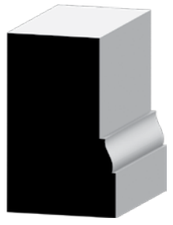
Outside Corner
1889 - Large
7-1/2 x 10 x 8
PINE

Window & Door Miscellaneous

1305 T-Astragal
1-1/4 x 2
PRIMED 7' | 8'



L 210 Shingle Mould
5/8 x 1-5/8
PRIMED 8' | 12' | 16'



180 Brick Mould
1-1/4 x 2
PRIMED 7' | 10' | 17'
PVC 18'

133 Flat Astragal
11/16 x 1-3/4
PRIMED 16'

Stools

1195
11/16 x 2 -1/2
PINE 8'

S 1196 Extension Jamb
11/16 x 2
MDF 16'
11/16 x 2
PRIMED 16'

6 1021
19/32 x 6-1/2
MDF 16'

7 1021
19/32 x 7-1/4
MDF 16'
11/16 x 7-1/4
PRIMED 16'

358 Threshold
5/8 x 3-5/8
OAK 37" | 73"

1021
11/16 x 5-1/4
MDF 16'
PRIMED 8' | 16'

458 Threshold
5/8 x 4-5/8
OAK 37" | 73"

4 1021
11/16 x 4-1/2
PRIMED 16'

1163
1-1/16 x 3-1/4
PINE 8'

Stops

888 E1E
3/8 x 1-1/8
PRIMED 7'

L 878 E2E
7/16 x 1-1/8
PRIMED 8'3"

876 E1E
7/16 x 1-3/8
PRIMED 16'

865 E1E
1/2 x 1-5/8
PRIMED 8'3"

857
3/8 x 1-1/4
PINE 7'

L 888 E2E
3/8 x 1-1/8
PRIMED 6'8" | 7'

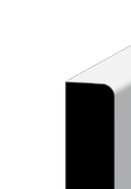
886 E1E
3/8 x 1-3/8
PRIMED 7' | 16'
PINE 7'

887 E1E
3/8 x 1-1/4
MDF 7'

951
3/8 x 3/4
PINE 7' | 8' | 10'

947
3/8 x 1-1/4
PRIMED 7' | 16'
OAK 7'
PINE 7' | 10'

946
3/8 x 1-3/8
PRIMED 7' | 16'
PINE 7' | 10'
MDF 7'



L 936
7/16 x 1-3/8
PRIMED 8'3"

936
7/16 x 1-3/8
PRIMED 7' | 16'
PINE 7'

925
1/2 x 1-5/8
PRIMED 8'3"

Mullions

L 887 E2E
3/8 x 1-1/4
OAK 7'
PINE 7'

984
3/8 x 1-3/8
PINE 16'

L 983
3/8 x 1-5/8
PINE 8'

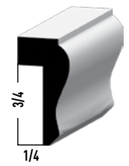
958
3/8 x 1-1/2
PINE 8'

956
3/8 x 2
PINE 8'

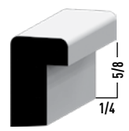
8578 Nosing
11/16 x 1-1/8
PRIMED 16'

183 Panel Mould
9/16 x 1-1/8
PINE RL

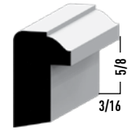
L 184 Panel Mould
1/2 x 1-1/2
PRIMED 16'



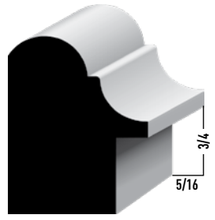
292 Ply Cap
9/16 x 1-1/8
PINE 8'



280 Back Band
11/16 x 1-1/8
PRIMED 16'



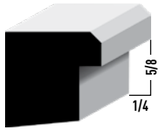
281 Back Band
11/16 x 1-1/8
PRIMED 16'
PINE 8'



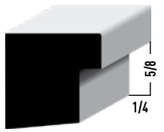
L CAP EC
1-3/8 x 1-3/4
PRIMED 16'

L WCAP Wainscot Cap
11/16 x 2
MDF 8'

1219 Ply Cap
11/16 x 1-5/8
PINE 8'



B G200 Bevel Nose Back Band
1-1/16 x 1-1/16
PRIMED 16'



B G250 Eased Nose Back Band
1-1/16 x 1-1/16
PRIMED 16'

Chair Rails

L 390 Chair Rail
9/16 x 2-5/8
MDF 12'

390
11/16 x 2-5/8
PRIMED 8' | 12' | 16'
PINE 8'

297 Chair Rail
19/32 x 3
MDF 16'
11/16 x 3
PRIMED 16'
PINE 16'

300 Chair Rail
1 x 3
MDF 16'
1-1/16 x 3
PRIMED 8' | 12' | 16'

956W Backer Bead
1/2 x 4-1/4
MDF 16'

L 956W Backer Bead
7/16 x 4-1/4
PRIMED 8' | 16'

Miscellaneous

126 Shoe
1/2 x 3/4
PRIMED 12' | 16'
OAK 8' | RL
PINE 12' | 16'

129
7/16 x 11/16
PRIMED 8' | 12'
PINE 8' | 12'

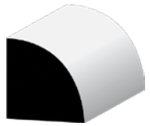
L 254 Craftsman Shoe
7/16 x 3/4
PRIMED 8' | 12' | 16'

131 Ogee Shoe
1/2 x 3/4
PRIMED 16'

B G100 Shoe
5/8 x 1
PRIMED 16'

995 Chamfer
3/4 x 3/4
PINE 8' | RL

E 1035 Extension Half Round
1/2 x 1-3/8
MDF 8'



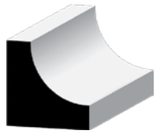
103 Quarter Round
1-1/16 x 1-1/16
PINE RL

105
3/4 x 3/4
OAK 8'
PINE 8' | RL

106
11/16 x 11/16
PRIMED 8' | 12' | 16'
PINE 8' | 12' | 16'

108
1/2 x 1/2
PINE 8' | 16'

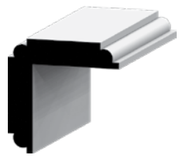
122 Half Round
3/8 x 11/16
PINE 8'



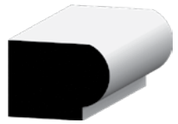
93 Cove
3/4 x 3/4
OAK 8'

100
11/16 x 11/16
PRIMED 8' | 16'
OAK RL
PINE 8' | 16'

1075 Scotia
1/2 x 3/4
OAK RL



202 Corner Guard
1-1/8 x 1-1/8
PINE 8'

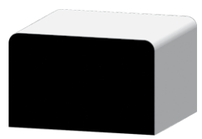


520 Sash Bead
5/8 x 13/16
PRIMED 16'

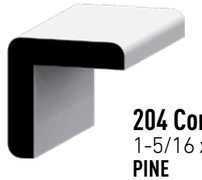
254 Parting Bead
1/2 x 3/4
PRIMED 16'
PINE 8' | 16'

144 Beaded Screen Mould
1/4 x 3/4
PINE 8'

142 Screen Mould
1/4 x 3/4
PINE 8'



2 Extension Mullion
1-1/4 x 2
PRIMED 7'



204 Corner Guard
1-5/16 x 1-5/16
PINE 8'

205
1-1/16 x 1-1/16
OAK 8'
1-1/8 x 1-1/8
PRIMED 8'
PINE 8'

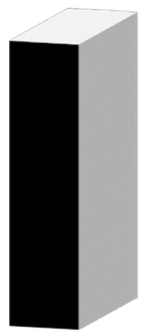
206
3/4 x 3/4
PINE 8'

5 263 Lattice
1/4 x 5-1/4
PINE RL

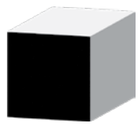
W 266
1/4 x 1-5/8
PINE 8'
L 266
1/4 x 1-1/2
PRIMED 8'
PINE 8' | 10' | RL

L 267
1/4 x 1-3/8
PINE 8' | 16'

L 268
1/4 x 1-1/8
PINE 8' | RL

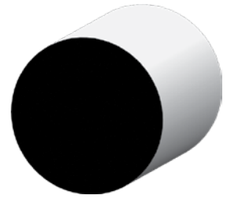


L 249 Screen Stock
1/2 x 1-5/8
PINE 8'
L 247
1/2 x 2
PINE 8'



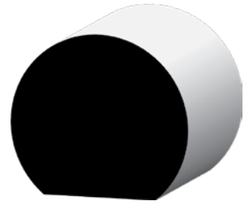
239
3/4 x 3/4
PINE 8'

Wall Rails

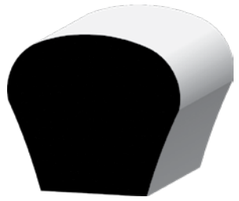


L 232 Closet Pole
1-1/2 Full Round
SPINE 8'

L 233
1-1/4 Full Round
SPINE 8'
DFIR RL (Short Supply)
Laminated Veneer Lumber
LVLBA 16' (Discontinued)



231 Wall Rail
1-1/2 x 1-11/16
DFIR 8' | 12' (Short Supply)
SPINE 8' | 12' | 16'

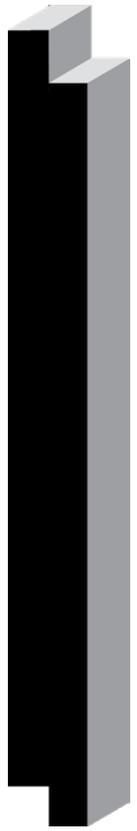


230 Wall Rail
1-1/2 x 1-11/16
SPINE 16'

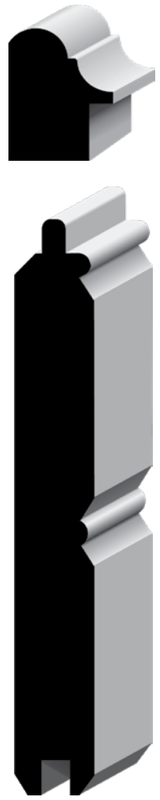
240 Wall Rail
1-1/4 x 2-1/4
SPINE 8' | 12' | 16'
PRIMED 16'

Wall Panels

SL18
Tongue & Groove Shiplap
11/16 x 7-1/4
MDF 16'

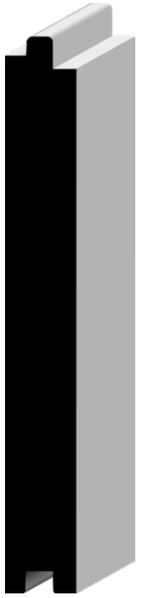


SL18
Nickel Gap Shiplap
5/8 x 7-1/2
PRIMED 16'

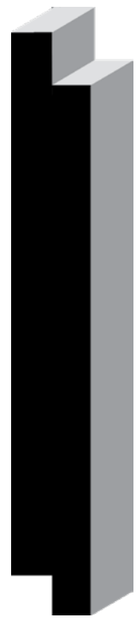


1X6 EC Wainscoting
23/32 x 5-1/2
PRIMED 16'

L CAP EC
1-3/8 x 1-3/4
PRIMED 16'
Use with ECB product



SL16
Tongue & Groove Shiplap
11/16 x 5-1/4
MDF 16'



SL16
Nickel Gap Shiplap
5/8 x 5-1/2
PRIMED 16'

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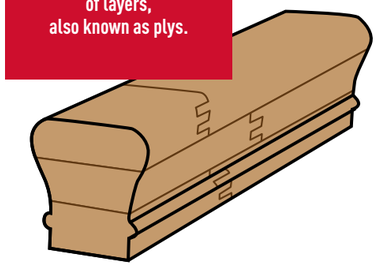
Hand Rail Construction

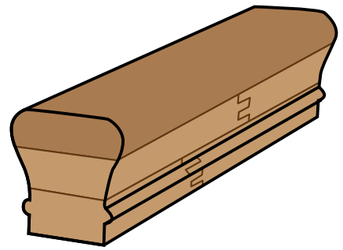
A Hand Rail is made of layers, also known as plys.



Finger joints on all plys

Finger Joint Hand Rail

- All plys utilize finger joint construction.
- Top plys are color matched in 42" lengths and longer.
- Bottom plys contain multiple finger joints.
- Rail is made with two or more plys



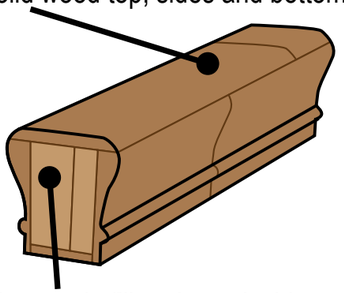
Top ply is free of finger joints*

Solid Cap Hand Rail

- *The top ply will be free of finger joints. Butt joints on top ply (cap) will vary by specie.
- Bottom two plys utilize finger joint construction.

Engineered hand rail consists of core filler pieces that are wrapped in the profile of the hand rail. As such, engineered hand rail has SIDES instead of PLYS.

Solid wood top, sides and bottom



Like specie filler pieces inside

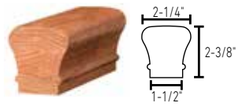
Butt joints instead of finger joints

Engineered Hand Rail

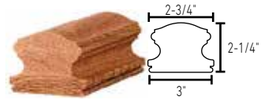
- Constructed using butt joints instead of finger joints.
- Solid wood filler pieces wrapped in profiled finish wood pieces.

	Oak	
Rail Length	Top Joints	Sides
6-8' Rail	0	1-2
10-12' Rail	0	2-3
13-16' Rail	1	3-5
18-20' Rail	2	3-6
Bottom (all sizes)- unlimited joints		

Hand Rail

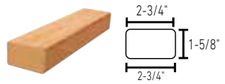


EMPIRE SKU #	LJ SKU #	(L')s
6010 BEECH	LJAN-6010-B	8, 10, 12, 14, 16
6010 OAK	LJAN-6010-O	8, 10, 12, 14, 16, 18, 20
6010 OAKSC	LJAN-6010SC-O	8, 10, 12, 14, 16
6010 WOKSC	LJAN-6010SC-WO	8, 10, 12, 14, 16
6010 EOAK	LJAN-6010U-O	6, 8, 10, 12, 14, 16, 20
6010 POPLR	LJAN-6010-P	8, 12, 16
6010 EPOP	LJAN-6010UJ-P	8, 12, 16

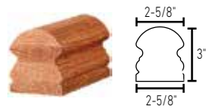


EMPIRE SKU #	LJ SKU #	(L')s
6400 OAKSC	LJAN-6400SC-O	8, 10, 12, 14, 16

EMPIRE SKU #	LJ SKU #	(L')s
6210 OAK	LJAN-6210-O	8, 10, 12, 14, 16
6210 OAKSC	LJAN-6210SC-O	8, 10, 12, 14, 16
6210 WOKSC	LJAN-6210SC-WO	8, 10, 12, 14, 16
6210 EPOP	LJAN-6210UJ-P	8, 12, 16



EMPIRE SKU #	LJ SKU #	(L')s
6002 OAK	LJAN-6002-O	8, 10, 12, 16
6002 WOAK	LJAN-6002-WO	8, 10, 12, 16
6002 POPLR	LJAN-6002-P	8, 12, 16

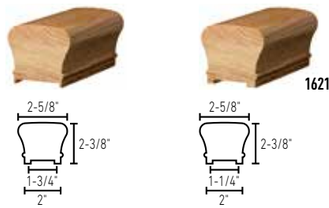


EMPIRE SKU #	LJ SKU #	(L')s
6519 OAK	LJAN-6519-O	8, 12, 16

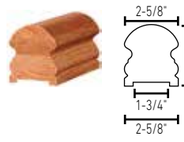
EMPIRE SKU #	LJ SKU #	(L')
684 OAK	AN684-O	16

Plowed Hand Rail

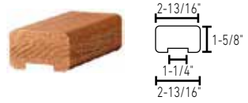
EMPIRE SKU #	LJ SKU #	(L')s
P6010 OAK	LJAN-6010P/6000F-O	8, 12, 14, 16
P6010 WOKSC	LJAN-6010PS/6000F-WO	12, 16
P6010 EOAK	LJAN-6010PU/6000F-O	8, 10, 12, 14, 16
P6010 POPLR	LJAN-6010P/6000F-P	8, 12, 16
P6010 EPOP	LJAN-6010PUJ/6000F-P	8, 12, 16



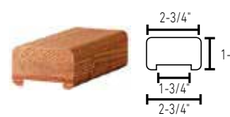
EMPIRE SKU #	LJ SKU #	(L')s
P6210 OAK	LJAN-6210P/6007-O	8, 12, 10, 16
16210 OAK	LJAN-6210P0/6000F-O	8, 16 (1-1/4 plow)
P6210 OAKSC	LJAN-6210PSC/6007-O	8, 10, 12, 14, 16
P6210 WOKSC	LJAN-6210PS/6007-WO	8, 10, 12, 14, 16
P6210 EPOP	LJAN-6210PUJ/6007-P	8, 12, 16



EMPIRE SKU #	LJ SKU #	(L')s
P6519 OAK	LJAN-6519P/6007-O	8, 16



EMPIRE SKU #	LJ SKU #	(L')s
P6000 OAK	LJAN-6000/6000F-O	8, 10, 12, 16
P6000 WOAK	LJAN-6000/6000F-WO	12, 16
P6000 POPLR	LJAN-6000/6000F-P	8, 12, 16



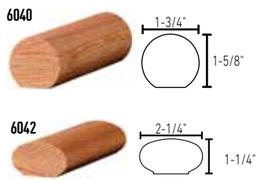
EMPIRE SKU #	LJ SKU #	(L')s
P6001 OAK	LJAN-6001/6007-O	8, 16
P6001 POPLR	LJAN-6001/6007-P	8, 12, 14, 16

Bending Rail

B6010
7 Slices • Radius: 30" on Rake
36" on Level
Bending Mould included

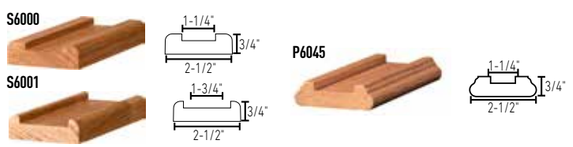
EMPIRE SKU #	LJ SKU #	(L')s
B6010 OAK	LJAN-6010B-O	8, 16

Wall Rail



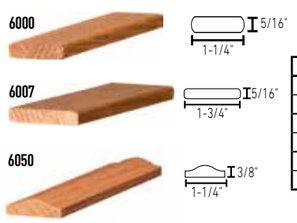
EMPIRE SKU #	LJ SKU #	(L')s
6040 OAK	LJAN-6040-O	16
6042 OAK	LJAN-6042-O	8, 14, 16

Shoe Rail



EMPIRE SKU #	LJ SKU #	(L')s
S6000 OAK	LJAN-6000S/6000F-O	8, 12, 16
S6000 POPLR	LJAN-6000S/6000F-P	8, 12, 16
S6001 OAK	LJAN-6001S/6007-P	8, 10, 12, 16
S6001 POPLR	LJAN-6001S/60007-P	8, 12, 16
P6045 OAK	LJAN-6045/6000F-O	8, 10, 12, 16
P6045 POPLR	LJAN-6045/6000F-P	8, 10, 12, 14, 16

Fillet



EMPIRE SKU #	LJ SKU #	(L')s
6000 LF OAK	LJ-6000-O	LF
6000 LF POPLR	LJ-6000-P	
6007 LF OAK	LJ-6007-O	
6007 LF POPLR	LJ-6007-P	
6050 LF OAK	LJ-6050-O	
6050 LF POPLR	LJ-6050-P	

Fittings match 6010 handrail profile
7211, 7212, 7214 match 6210 profile

Fittings | Caps | Stair Misc.

4" Return End

EMPIRE SKU #	LJ SKU #
7009 OAK	S-7009-O

Starting Easing with Cap

EMPIRE SKU #	LJ SKU #
7010 OAK	S-7010-O

90° Level Quarter Turn

EMPIRE SKU #	LJ SKU #
7011 OAK	S-7011-O
7011 WOAK	S-7011-WO
7211 OAK	S-7211-O
7211 WOAK	S-7211-WO

60° Up Easing

EMPIRE SKU #	LJ SKU #
7012 OAK	S-7012-O
7012 WOAK	S-7012-WO
7212 OAK	S-7212-O
7212 WOAK	S-7212-WO

60° Over Easing

EMPIRE SKU #	LJ KU #
7013 OAK	S-7013-O

90° Up Easing

EMPIRE SKU #	LJ SKU #
7014 OAK	S-7014-O
7014 WOAK	S-7014-WO
7214 OAK	S-7214-O

Opening Cap

EMPIRE SKU #	LJ SKU #
7019 OAK	S-7019-O

Tandem Cap

EMPIRE SKU #	LJ SKU #
7020 OAK	S-7020-O

90° Level Quarter Turn with Cap

EMPIRE SKU #	LJ SKU #
7021 OAK	S-7021-O

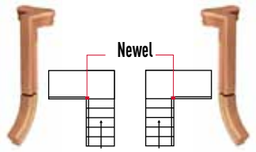
135° Level Turn with Cap

EMPIRE SKU #	LJ SKU #
7021 13 OAK	S-7021-135-O

Left-hand Offset Rail Right-hand Offset Rail

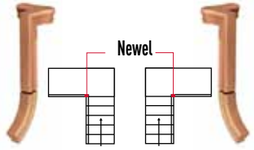
EMPIRE SKU #	LJ SKU #
7047 OAK	LJ-7047-O (LH)
7048 OAK	LJ-7048-O (RH)

Goosenecks



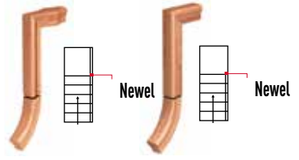
Left-hand 2 Riser With Cap Right-hand 2 Riser With Cap

EMPIRE SKU #	LJ SKU #
7081 OAK	S-7081-O (LH)
7086 OAK	S-7086-O (RH)



Left-hand 2 Riser With Cap Right-hand 2 Riser With Cap

EMPIRE SKU #	LJ SKU #
7060 OAK	S-7060-O (LH)
7065 OAK	S-7065-O (RH)



7088-2
2 Rise with Tandem Cap

EMPIRE SKU #	LJ SKU #
7088 -2 OAK	S-7088-2-O
7099 OAK	S-7099-O

7099
2 Rise No Cap
Post to Post Application

Volutes and Turnouts

Left-hand Volute Right-hand Volute

EMPIRE SKU #	LJ SKU #
7030 OAK	S-7030-O (LH)
7035 OAK	S-7035-O (RH)

5"Left-hand Turnout 5" Right-hand Turnout

EMPIRE SKU #	LJ SKU #
7040 OAK	S-7040-O (LH)
7045 OAK	S-7045-O (RH)

Stair Misc.

Baluster Pin.

EMPIRE SKU #	LJ SKU #
PIN OAK	LJ-PIN E-Z

EMPIRE SKU #	LJ SKU #
7028 OAK	LJ-7028-O
7028 POPLR	LJ-7028-P
7029 OAK	LJ-7029-O

7028
Tread Bracket
5/16" x 8-1/8" x 11-1/2"

7029
Tread Bracket
5/16" x 8-1/8" x 11-1/2"

False Treads/Nosing

8010-2
False End Starting Step
Cove and Shoe Included

8079
False Tread Kit
Tread is 11" x 6" x ½"
Riser is 8" x 6" x ½"

EMPIRE SKU #	LJ SKU #
8010 -2 OAK	LJ-8010-2-O
8079 OAK	LJ-8079-O

8090
Landing Tread

EMPIRE SKU #	LJ SKU #	(W) X (L)
8090 LF OAK	LJ-8090-O	3-1/2" X LF
8090 LF YPINE	8090-YP	3-1/2" X LF
5 8090 16 OAK	LJ-8090-5-16-O	5-1/4" X 16'
5 8090 LF OAK	LJ-8090-5-O	5-1/4" X LF

8080 13
Lineal Nosing
1-1/4" x 1-1/16" x 13"

EMPIRE SKU #	LJ SKU #
8080 13 OAK	LJ-8080-13-O

Rosettes

Oval Rosette

EMPIRE SKU #	LJ SKU #
4-7/16" x 6-1/2"	
7027 OAK	LJ-7027-O
7027 POPLR	LJ-7027-P
4-7/16" x 5-5/8"	
7037 OAK	LJ-7037-O
7037 WOAK	LJ-7037-WO

Round Rosette 4-9/16"

EMPIRE SKU #	LJ SKU #
7026 OAK	LJ-7026-O

Rectangle Rosette 4-5/16" x 6"

EMPIRE SKU #	LJ SKU #
7033 OAK	LJ-7033-O

Wall Rail Fitting

90° Quarter Turn

EMPIRE SKU #	LJ SKU #
7023 OAK	LJ-7023-O

Steps | Treads

Stair Treads
1-1/32" x 10-1/2" or 11-1/2"

EMPIRE SKU #	LJ SKU #	*(W)" options*
Finish skus with (w) value required (i.e. **1036 OAK***) for 36"*		
10*(W)* **OAK**	807010X*(W)*	36, 42, 48
10*(W)* **OAKCL**	807010X*(W)* CL	36, 42, 48, 60
11*(W)* **OAK**	807011X*(W)*	36, 42, 48, 54, 60
11*(W)* **OAKCL**	807011X*(W)* CL	36, 42, 48, 60, 96
11*(W)* **WOAK**	807011X*(W)*-WO	42, 48, 54, 60
12*(W)* **OAK**	807011X*(W)*	42, 48
B5412 LF OAKSL	807011XRL (500' – MINI-PACK ONLY)	1-1/16" X 11" X 6' TO 12'
31148 OAK	807311X48	3/4" X 11" X 48"

Reversible Miter Return Treads
8070MR1
1-1/32" x 10-1/2" or 11-1/2"

8070LH or 8070RH
(LH - left hand mitered return)
(RH - left hand mitered return)
1-1/32" x 10-1/2", 11-1/2" or 12-1/2"

EMPIRE SKU #	LJ SKU #	*(W)" options*
Finish skus with (w) value required (i.e. **M 1042 OAKCL***) for 42"*		
M 1048 OAK	807010X481RV	
L 10*(W)* **OAK**	807010X*(W)* LH	42, 48, 54
R 10*(W)* **OAK**	807010X*(W)* RH	42, 48, 54
M 10*(W)* **OAKCL**	807010X*(W)*1RV CL	42, 48, 60
M 11*(W)* **OAK**	807011X*(W)* 1RV	42, 48, 60
M 11*(W)* **OAKCL**	807011X*(W)*1RV CL	48, 60
L 11*(W)* **WLOAK**	807011X*(W)* LH	45, 48
R 11*(W)* **WLOAK**	807011X*(W)* RH	45, 48
L 1148 WLWOK	807011X48LH-WO	
R 1148 WLWOK	807011X48RH-WO	
L 1248 WLOAK	807012X48LH	
R 1248 WLOAK	807012X48RH	

RETROTREAD®

RetroTread
5/8" x 11-1/2"

EMPIRE SKU #	LJ SKU #
1136 OAKRT	8070RETRO-OA-36
1142 OAKRT	8070RETRO-OA-42
1148 OAKRT	8070RETRO-OA-48
1148 WOKRT	8070RETRO-WO-48
1148 MAPRT	8070RETRO-MP-48

Installs over existing stairs, making it easy to upgrade from carpet to premium hardwood

RetroTread® Reversible Return Nosing
1" x 1-7/8" x 14-3/4"

EMPIRE SKU #	LJ SKU #
NSNG MAPRT	8081RETRO-MP
NSNG OAKRT	8081RETRO-OA
NSNG WOKRT	8081RETRO-WO

RetroRiser®
11/32 " x 7-1/2" or 8-1/4"

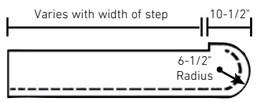
EMPIRE SKU #	LJ SKU #
7D48 OAKRT	LJRT80757X48
7D42 PMPRT	LJRT80757X42-PR
7D48 PMPRT	LJRT80757X48-PR

Risers
3/4" x 7-1/2" or 8-1/4"

EMPIRE SKU #	LJ SKU #
7D36 OAK	LJ80757X36
7D42 OAK	LJ80757X42
7D48 OAK	LJ80757X48
8D36 PRIMD	LJ80758X36-PR
8D42 PRIMD	LJ80758X42-PR
8D48 PRIMD	LJ80758X48-PR
8D54 PRIMD	LJ80758X54-PR
8D60 PRIMD	LJ80758X60-PR

Reversible Starting Step
8010
10-1/2" x 48", 60" or 72"
OAK

EMPIRE SKU #	LJ SKU #
8010 48 OAK	LJ-8010-O 48

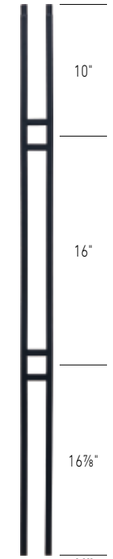


Iron Balusters

■ Solid Square ☐ Hollow Square

PLA 44 1/2"
Plain

EMPIRE SKU #	LJ SKU #
M PLA 44 HIRON ☐	LIH-HOLPLA44-LSB
Z PLA 44 HIRON ☐	LIH-HOLPLA44-ORB
R PLA 44 HIRON ☐	LIH-HOLPLA44-ORC



1661 44 1/2"
Contemporary H-Bar

EMPIRE SKU #	LJ SKU #
M 1661 44 HIRON ☐	LIH-HOL166144-LSB
N 1661 44 HIRON ☐	LIH-HOL166144-MN

1662 44 1/2"
Contemporary-Oval

EMPIRE SKU #	LJ SKU #
M 1662 44 HIRON ☐	LIH-HOL166244-LSB
N 1662 44 HIRON ☐	LIH-HOL166244-MN

1663 44 1/2"
Contemporary-Rectangle

EMPIRE SKU #	LJ SKU #
M1663 44 HIRON ☐	LIH-HOL166344-LSB
N1663 44 HIRON ☐	LIH-HOL166344-MN

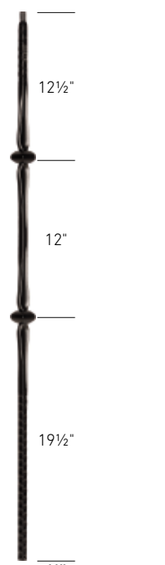
HAMMERED FACE

143 44 9/16"
Hammered Face

EMPIRE SKU #	LJ SKU #
M 143 44 HIRON ☐	LIH-HOL14344-LSB

140 44 9/16"
Hammered Face

EMPIRE SKU #	LJ SKU #
M 140 44 HIRON ☐	LIH-HOL14044-LSB



150 44 9/16"
Hammered Face

EMPIRE SKU #	LJ SKU #
M 150 44 HIRON ☐	LIH-HOL15044-LSB

160 44 9/16"
Hammered Face

EMPIRE SKU #	LJ SKU #
M 160 44 HIRON ☐	LIH-HOL16044-LSB

Iron Finishes

M (LSB)
LOW SHEEN BLACK

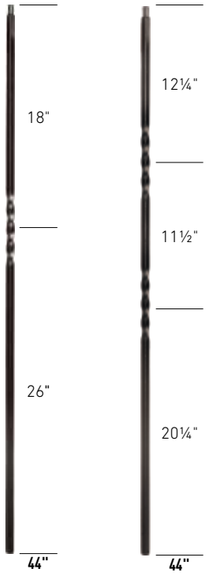
N (MN)
MATTE NICKEL

Z (ORB)
OIL-RUBBED BRONZE

R (ORC)
OIL-RUBBED COPPER

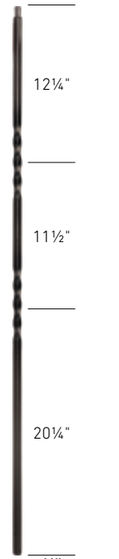
Denoted by the letter in front of the EMPIRE SKU #

Solid Square ☐ Hollow Square



1TW 44 1/2"
Single Twist

EMPIRE SKU #		LJ SKU #
M 1TW 44 HIRON	☐	LIH-H0L1TW44-LSB
Z 1TW 44 HIRON	☐	LIH-H0L1TW44-ORB
R 1TW 44 HIRON	☐	LIH-H0L1TW44-ORC
M 2TW 44 HIRON	☐	LIH-H0L2TW44-LSB
Z 2TW 44 HIRON	☐	LIH-H0L2TW44-ORB
R 2TW 44 HIRON	☐	LIH-H0L2TW44-ORC



2TW 44 1/2"
Double Twist

1BSK 44 1/2"
Single Basket

EMPIRE SKU #		LJ SKU #
M 1BSK 44 HIRON	☐	LIH-H0L1BASK44-LSB
Z 1BSK 44 HIRON	☐	LIH-H0L1BASK44-ORB
R 1BSK 44 HIRON	☐	LIH-H0L1BASK44-ORC
M 2BSK 44 HIRON	☐	LIH-H0L2BASK44-LSB
Z 2BSK 44 HIRON	☐	LIH-H0L2BASK44-ORB
R 2BSK 44 HIRON	☐	LIH-H0L2BASK44-ORC

2BSK 44 1/2"
Double Basket

1KNU 44 1/2"
Single Knuckle

EMPIRE SKU #		LJ SKU #
M 1KNU 44 HIRON	☐	LIH-H0L1KNUC44-LSB
M 2KNU 44 HIRON	☐	LIH-H0L2KNUC44-LSB

2KNU 44 1/2"
Double Knuckle

1RIB 44 1/2"
Single Ribbon

EMPIRE SKU #		LJ SKU #
M 1RIB 44 HIRON	☐	LIH-H0L1RIB44-LSB
M 2RIB 44 HIRON	☐	LIH-H0L2RIB44-LSB

2RIB 44 1/2"
Double Ribbon

305 44 1/2"
Single Ball

EMPIRE SKU #		LJ SKU #
M 305 44 HIRON	☐	LIH-H0L30544-LSB
M 308 44 HIRON	☐	LIH-H0L30844-LSB

308 44 1/2"
Double Ball

401 44 1/2"
Single Ring

EMPIRE SKU #		LJ SKU #
M 401 44 HIRON	☐	LIH-H0L40144-LSB
M 402 44 HIRON	☐	LIH-H0L40244-LSB

402 44 1/2"
Double Ring

Solid Square ☐ Hollow Square

651 44 5/8"
Round Bar

EMPIRE SKU #		LJ SKU #
M 651 44 HIRON	○	LIH-H0L65144-LSB

601 44 1/2"
Scroll

EMPIRE SKU #		LJ SKU #
M 601 44 HIRON	☐	LIH-H0L60144-LSB

KW90 44 1/2"
Hammered Edge

EMPIRE SKU #		LJ SKU #
M KW90 44 HIRON	☐	LIH-KW9044-LSB

HAMMERED EDGE

3/4" Mega-Width Iron Balusters

M1TW 44 3/4"
Single Twist

EMPIRE SKU #		LJ SKU #
M M1TW 44 HIRON	☐	LIH-MG1TW44-LSB
R M1TW 44 HIRON	☐	LIH-MG1TW44-ORC
M M2TW 44 HIRON	☐	LIH-MG2TW44-LSB
R M2TW 44 HIRON	☐	LIH-MG2TW44-ORC

M2TW 44 3/4"
Double Twist

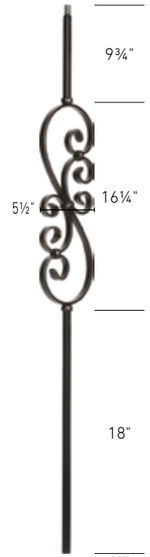
M1BK 44 3/4"
Single Basket

EMPIRE SKU #		LJ SKU #
M M1BK 44 HIRON	☐	LIH-MG1BASK44-LSB
R M1BK 44 HIRON	☐	LIH-MG1BASK44-ORC
M M2BK 44 HIRON	☐	LIH-MG2BASK44-LSB
R M2BK 44 HIRON	☐	LIH-MG2BASK44-ORC

M2BK 44 3/4"
Double Basket

MPLA 44 3/4"
Mega-Plain

EMPIRE SKU #		LJ SKU #
M MPLA 44 HIRON	☐	LIH-MGPLA44-LSB
R MPLA 44 HIRON	☐	LIH-MGPLA44-ORC



M501 44 3/4"
Mega-Scroll

EMPIRE SKU #		LJ SKU #
M M501 44 HIRON	☐	LIH-MG50144-LSB
R M501 44 HIRON	☐	LIH-MG50144-ORC

Iron Accessories

H06 9/16"
Baluster Flat Shoe

M06 1/2"
Baluster Flat Shoe

MM08 3/4"
Baluster Flat Shoe

H05P 9/16"
Baluster Rake Shoe

PS02 1/2"
Baluster Rake Shoe

MP08 3/4"
Baluster Rake Shoe

AK01 1/2"
Knuckle

EMPIRE SKU #	LJ SKU #
3704 EPOXY	LI-3704

3704
JOB-LOT EPOXY ADHESIVE KIT
For securing Iron Balusters to treads, rails, landings, or kneewalls.

Job-Lot Kit includes
Built-in Dispensing System. 5 oz. Adhesive Cartridge and nozzle.
(Open work time is 6 minutes. Fills approximately 35 holes depending on hole size.)

EMPIRE SKU #	LJ SKU #	OPENING SIZE	DESCRIPTION
			FLAT SHOE
M H06 HIRON	LI-ALH06-LSB	9/16"	Set screw/Alum
M M06 HIRON	LI-ALM06-LSB	1/2"	Set screw/Alum
N M06 HIRON	LI-ALM06-MN		
Z M06 HIRON	LI-ALM06-ORB		
R M06 HIRON	LI-ALM06-ORC		
M MM08 HIRON	LI-ALMGM08-LSB	3/4"	Set screw/Alum
R MM08 HIRON	LI-ALMGM08-ORC		
			RAKE SHOE
M H05P HIRON	LI-ALH05P-LSB	9/16"	Set Screw/Alum
M PS02 HIRON	LI-ALPSH02-LSB	1/2"	Set Screw/Alum
N PS02 HIRON	LI-ALPSH02-MN		
Z PS02 HIRON	LI-ALPSH02-ORB		
R PS02 HIRON	LI-ALPSH02-ORC		
M MP08 HIRON	LI-ALMGPSH08-LSB	3/4"	Set Screw/Alum
R MP08 HIRON	LI-ALMGPSH08-ORC		
			KNUCKLE
M AK01 HIRON	LI-ALAK01-LSB	1/2"	Set Screw/Alum

Iron Finishes

M (LSB) **= LOW SHEEN BLACK**

N (MN) **= MATTE NICKEL**

Z (ORB) **= OIL-RUBBED BRONZE**

R (ORC) **= OIL-RUBBED COPPER**

Denoted by the letter in front of the EMPIRE SKU #

Wood Species

Red Oak (OAK)

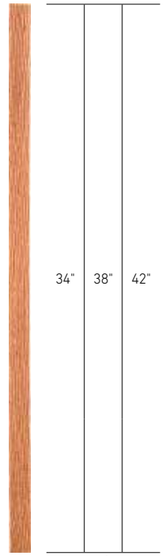
White Oak (WOAK)

Maple (MAPLE)

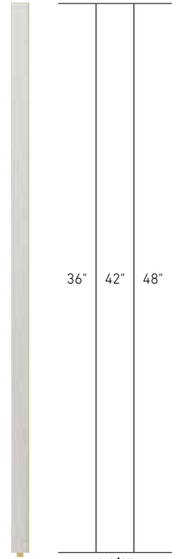
Poplar (POPLR)

Primed (PRIMD)

Craftsman Wood Balusters



1-1/4"
5060 34" 38" 42"



1-1/4"
S 5060 36" 42" 48"

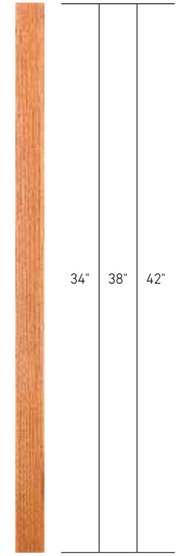
EMPIRE SKU #	LJ SKU #	(L)
5060 34 OAK	LJ-5060-O 34	34"
5060 34 POPLR	LJ-5060-P 34	
5060 34 PRIMD	LJ-5060-PRG 34	
5060 38 OAK	LJ-5060-O 38	38"
5060 38 POPLR	LJ-5060-P 38	
5060 38 PRIMD	LJ-5060-PRG 38	
5060 42 OAK	LJ-5060-O 42	42"
5060 42 WOAK	LJ-5060-WO 42	
5060 42 POPLR	LJ-5060-P 42	
5060 42 PRIMD	LJ-5060-PRG 42	
C5060 42 PRIMD	LJC-5060-PRG 42	

EMPIRE SKU #	LJ SKU #	(L)
S 5060 36 PRIMD	S-5060-PRG 36	36"
S 5060 42 PRIMD	S-5060-PRG 42	42"
S 5060 48 PRIMD	S-5060-PRG 48	48"

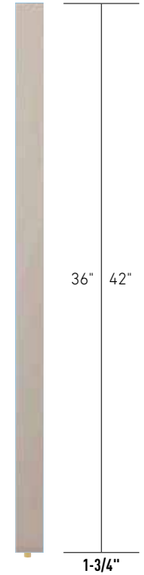
EMPIRE SKU #	LJ SKU #	(L)
5360 34 OAK	LJ-5360-O 34	34"
5360 34 PRIMD	LJ-5360-PRG 34	
5360 38 OAK	LJ-5360-O 38	38"
5360 38 PRIMD	LJ-5360-PRG 38	
5360 42 OAK	LJ-5360-O 42	42"
5360 42 WOAK	LJ-5360-WO 42	
5360 42 PRIMD	LJ-5360-PRG 42	

EMPIRE SKU #	LJ SKU #	(L)
S 5360 36 PRIMD	S-5360-PRG 36	36"
S 5360 42 PRIMD	S-5360-PRG 42	42"

S 5060 and S 5360 balusters have a fixed pin.

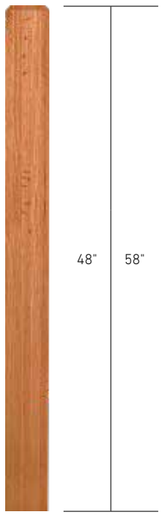


1-3/4"
5360 34" 38" 42"



1-3/4"
S 5360 36" 42"

Craftsman Newels



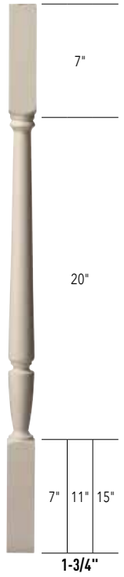
3-1/2"
Univ. **4000** 48"
Inter. **4001** 58"

3"
Univ.
4110
48"

EMPIRE SKU #	LJ SKU #	(L)
4000 OAK	LJ-4000-O	48"
4000 POPLR	LJ-4000-P	
4000 WOAK	LJ-4000-WO	
4110 OAK	LJ-4110-O	
4001 OAK	LJ-4001-O	58"
4001 POPLR	LJ-4001-P	
4001 WOAK	LJ-4001-WO	

Square Top Wood Balusters

Balusters come with removable pin



1-3/4"

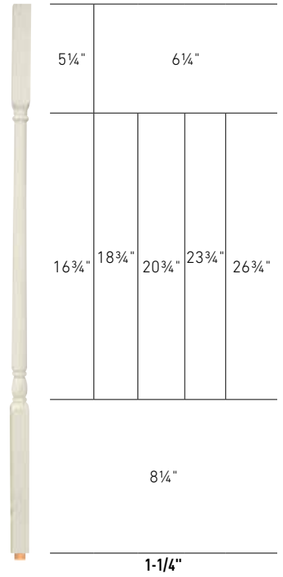
P2005 34" 38" 42"

EMPIRE SKU #	LJ SKU #	(L)
P2005 34 PRIMD	LJP-2005-PRG 34	34"
P2005 38 PRIMD	LJP-2005-PRG 38	38"
P2005 42 PRIMD	LJP-2005-PRG 42	42"

1-1/4"

5141 34" 38" 42"

EMPIRE SKU #	LJ SKU #	(L)
5141 34 OAK	LJ-5141-O 34	34"
5141 34 PRIMD	LJ-5141-PRG 34	
5141 38 OAK	LJ-5141-O 38	38"
5141 38 PRIMD	LJ-5141-PRG 38	
5141 42 OAK	LJ-5141-O 42	42"
5141 42 PRIMD	LJ-5141-PRG 42	



1-1/4"

S 5141 31" 34" 36" 39" 42"

EMPIRE SKU #	LJ SKU #	(L)
N 5141 31 PRIMD*	LJ-5141ND-PRG 31*	31"
S 5141 31 PRIMD	S-5141-PRG 31	
S 5141 34 PRIMD	S-5141-PRG 34	34"
S 5141 36 PRIMD	S-5141-PRG 36	36"
S 5141 39 PRIMD	S-5141-PRG 39	39"
S 5141 42 PRIMD	S-5141-PRG 42	42"

S-5141 Features a fixed bottom pin.
*N 5141 Is not pre-drilled for a pin.
EZ-PIN not included.

1-1/4"

5067 34" 38" 42"

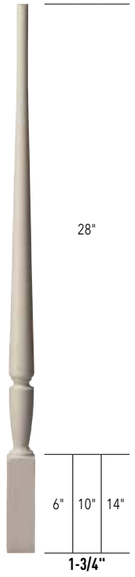
EMPIRE SKU #	LJ SKU #	(L)
5067 34 OAK	LJ-5067-O 34	34"
5067 34 PRIMD	LJ-5067-PRG 34	
5067 38 OAK	LJ-5067-O 38	38"
5067 38 PRIMD	LJ-5067-PRG 38	
5067 42 OAK	LJ-5067-O 42	42"
5067 42 PRIMD	LJ-5067-PRG 42	

1-3/4"

5005 34" 38" 42"

EMPIRE SKU #	LJ SKU #	(L)
5005 34 OAK	LJ-5005-O 34	34"
5005 34 PRIMD	LJ-5005-PRG 34	
5005 38 OAK	LJ-5005-O 38	38"
5005 38 PRIMD	LJ-5005-PRG 38	
5005 42 OAK	LJ-5005-O 42	42"
5005 42 PRIMD	LJ-5005-PRG 42	

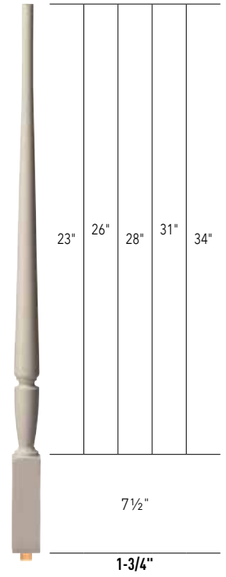
Balusters come with removable pin



1-3/4"

P2015 34" 38" 42"

EMPIRE SKU #	LJ SKU #	(L)
P2015 34 PRIMD	LJP-2015-PRG 34	34"
P2015 38 PRIMD	LJP-2015-PRG 38	38"
P2015 42 PRIMD	LJP-2015-PRG 42	42"



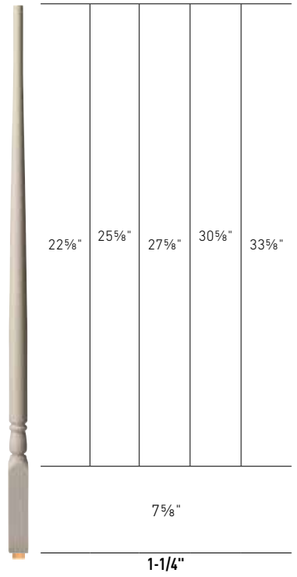
1-3/4"

S2015 31" 34" 36" 39" 42"

EMPIRE SKU #	LJ SKU #	(L)
S 2015 31 PRIMD	SP-2015-PRG 31	31"
S 2015 34 PRIMD	SP-2015-PRG 34	34"
S 2015 36 PRIMD	SP-2015-PRG 36	36"
S 2015 39 PRIMD	SP-2015-PRG 39	39"
S 2015 42 PRIMD	SP-2015-PRG 42	42"

S-2015 Features a fixed bottom pin.

Pin Top Wood Balusters



1-1/4"

S 5015 31" 34" 36" 39" 42"

EMPIRE SKU #	LJ SKU #	(L)
S 5015 31 PRIMD	S-5015-PRG 31	31"
S 5015 34 PRIMD	S-5015-PRG 34	34"
S 5015 36 PRIMD	S-5015-PRG 36	36"
S 5015 39 PRIMD	S-5015-PRG 39	39"
S 5015 42 PRIMD	S-5015-PRG 42	42"

EMPIRE SKU #	LJ SKU #	(L)
S 5015 31 OAK	S-5015-O 31	31"
S 5015 34 OAK	S-5015-O 34	34"
S 5015 36 OAK	S-5015-O 36	36"
S 5015 39 OAK	S-5015-O 39	39"
S 5015 42 OAK	S-5015-O 42	42"

S-5015 Features a fixed bottom pin.

1-1/4"

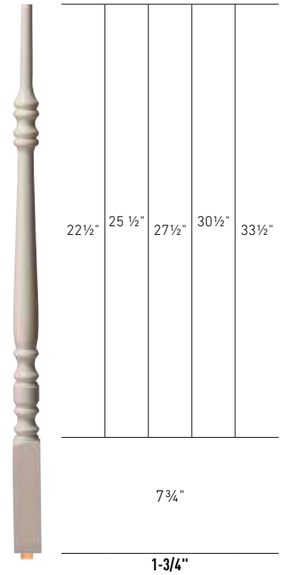
5200 34" 38" 42"

EMPIRE SKU #	LJ SKU #	(L)
5200 34 PRIMD	LJ-5200-PRG 34	34"
5200 38 PRIMD	LJ-5200-PRG 38	38"
5200 42 PRIMD	LJ-5200-PRG 42	42"

1-3/4"

5300 34" 38" 42"

EMPIRE SKU #	LJ SKU #	(L)
5300 34 PRIMD	LJ-5300-PRG 34	34"
5300 38 PRIMD	LJ-5300-PRG 38	38"
5300 42 PRIMD	LJ-5300-PRG 42	42"



1-3/4"

S 5300 31" 34" 36" 39" 42"

EMPIRE SKU #	LJ SKU #	(L)
S 5300 31 PRIMD	S-5300-PRG 31	31"
S 5300 34 PRIMD	S-5300-PRG 34	34"
S 5300 36 PRIMD	S-5300-PRG 36	36"
S 5300 39 PRIMD	S-5300-PRG 39	39"
S 5300 42 PRIMD	S-5300-PRG 42	42"

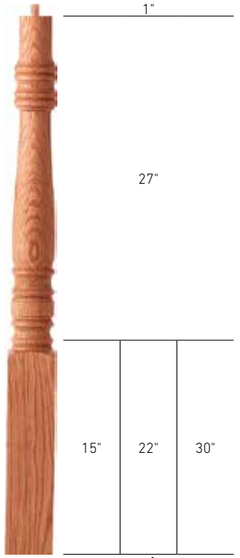
S-5300 Features a fixed bottom pin.

1-1/4"

5015 34" 38" 42"

EMPIRE SKU #	LJ SKU #	(L)
5015 34 OAK	LJ-5015-O 34	34"
5015 34 PRIMD	LJ-5015-PRG 34	
5015 38 OAK	LJ-5015-O 38	38"
5015 38 PRIMD	LJ-5015-PRG 38	
5015 42 OAK	LJ-5015-O 42	42"
5015 42 PRIMD	LJ-5015-PRG 42	

Over the Post Newels

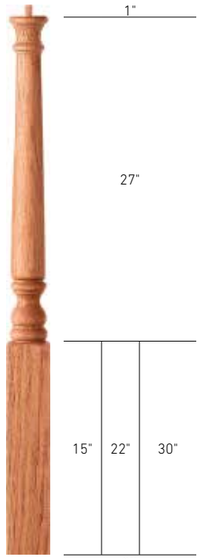


3-1/4"

Universal | Landing

4270 | 4274 | 4275

EMPIRE SKU #	LJ SKU #	(L)
4270 OAK	LJ-4270-O	43"
4274 OAK	LJ-4274-O	50"
4275 OAK	LJ-4275-O	58"



3"

Starting | Landing

4010 | 4014 | 4015

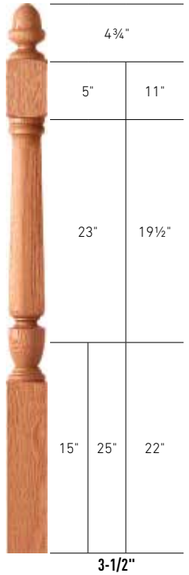
EMPIRE SKU #	LJ SKU #	(L)
4010 OAK	LJ-4010-O	43"
4013 PT OAK	LJ-4013PT-O	
4014 OAK	LJ-4014-O	50"
4015 OAK	LJ-4015-O	58"

3"

Rake

4013PT

Post to Post Newels



3-1/2"

Universal | Landing

3040 | 3042 | 3045

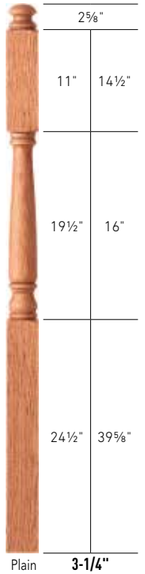
EMPIRE SKU #	LJ SKU #	(L)
P3040 OAK	LJP-3040-O	48"
P3042 OAK	LJP-3042-O	58"
P3045 OAK	LJP-3045-O	

Plain | **3-1/4"**

Starting

4180 | 4182

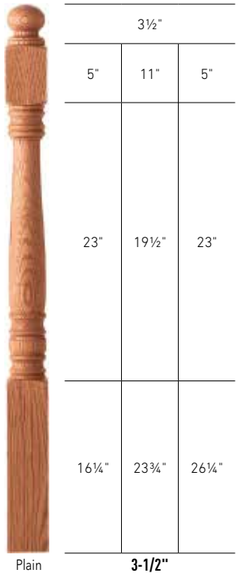
EMPIRE SKU #	LJ SKU #	(L)
4180 OAK	LJ-4180-O	48"
4182 OAK	LJ-4182-O	58"
4185 OAK	LJ-4185-O	
4186 OAK	LJ-4186-O	73"



Plain | **3-1/4"**

Landing | Interm.

4185 | 4186



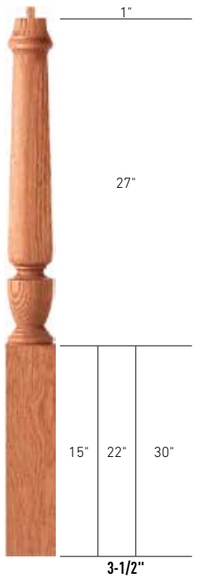
Plain | **3-1/2"**

Univ. | Landing | Utility

4500 | 4503 | 4504

EMPIRE SKU #	LJ SKU #	(L)
4500 OAK	LJ-4500-O	48"
4503 OAK	LJ-4503-O	58"
4504 OAK	LJ-4504-O	

Achieve a similar look using: **6519** Rail |**3010/3014** Newel
601 44 / 140 44 / 150 44 Balusters | **PS02/ M06** Shoes



3-1/2"

Starting | Landing

3010 | 3014 | 3015

EMPIRE SKU #	LJ SKU #	(L)
P3010 OAK	LJP-3010-O	43"
P3014 OAK	LJP-3014-O	50"
P3015 OAK	LJP-3015-O	58"

3"

Volute Newel

S-4050

EMPIRE SKU #	LJ SKU #	(L)
S 4050 52 OAK	S-4040PB-52-O	52"

3"

Starting

4040 | 4042

4040 series OAK Newels also available in a Ball Top (BT)

EMPIRE SKU #	LJ SKU #	(L)
4040 OAK	LJ-4040-O	48"
B 4040 OAK	LJ-4040BT-O	
4040 POPLR	LJ-4040-P	
4042 OAK	LJ-4042-O	58"
B 4042 OAK	LJ-4042BT-O	
4042 POPLR	LJ-4042-P	
4042 WOAK	LJ-4042-WO	
4045 OAK	LJ-4045-O	58"
B 4045 OAK	LJ-4045BT-O	
4045 POPLR	LJ-4045-P	
4045 WOAK	LJ-4045-WO	
4046 OAK	LJ-4046-O	73"
B 4046 OAK	LJ-4046BT-O	

3"

Landing

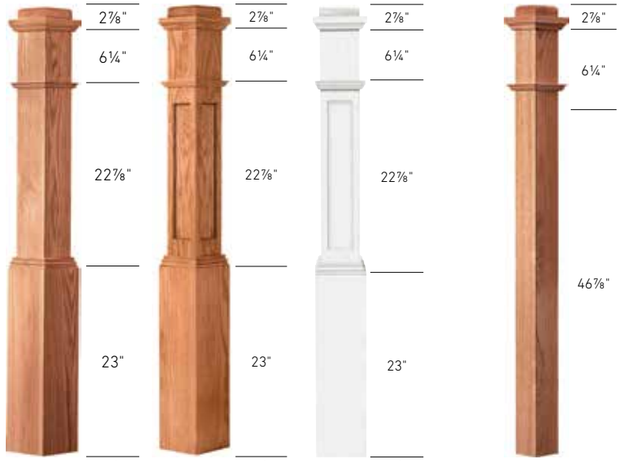
4045

3"

Interm.

4046

Achieve a similar look using: **6010** Rail | **4040/4042** Newel
1 KNU / 2 KNU Balusters | **PS02 / M06** Shoes

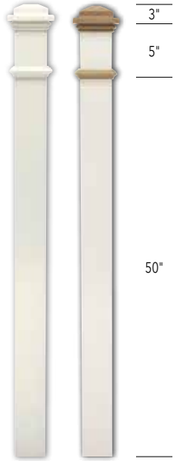


6-1/4" | 6-1/4" | Flat Panel 6-1/4" | Plain 3-1/2"

4091 | **C 4091** | **S-4091** | **4075**

EMPIRE SKU #	LJ SKU #	(L)
4091 MAPLE	LJ-4091-M	55"
4091 OAK	LJ-4091-O	
4091 POPLR	LJ-4091-P	
4091 PRIMD	LJ-4091-PRG	
4091 WOAK	LJ-4091-WO	
C 4091 OAK	LJRC-4091-O	
C 4091 PRIMD	LJRC-4091-PRG	
S 4091 PRIMD	LJSK-4091-PRG	

EMPIRE SKU #	LJ SKU #	(L)
4075 MAPLE	LJ-4075-M	56"
4075 OAK	LJ-4075-O	
4075 POPLR	LJ-4075-P	
4075 PRIMD	LJ-4075-PRG	
4075 WOAK	LJ-4075-WO	



Primed Trim | Stainable Trim

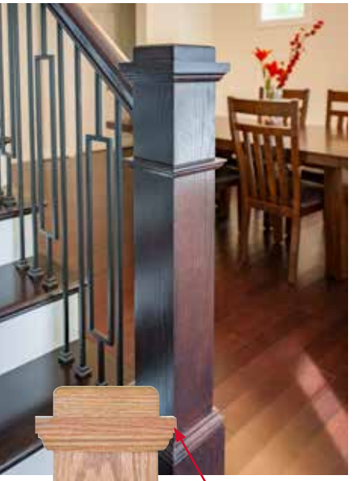
4076 | **4076NS**

EMPIRE SKU #	LJ SKU #	(L)
4076 PRIMD	LJ-4076-PRG	58"
4076 NS PRIMD	LJ-4076NS-PRG	

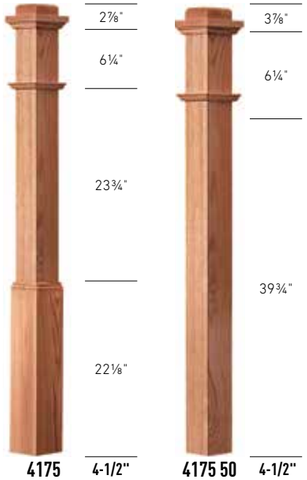
Plain 4-3/4"

P-4375

EMPIRE SKU #	LJ SKU #	(L)
P 4375 OAK	LJP-4375-O	61-1/2"



Flat Shelf Moulding



4175 4-1/2" | **4175 50** 4-1/2" | **4175SL** 4-1/2"

EMPIRE SKU #	LJ SKU #	(L)
4175 OAK	LJ-4175-O	56"
4175 50 OAK	LJ-4175-50-O	50"

EMPIRE SKU #	LJ SKU #	(L)
4175 SL MAPLE	LJ-4175SL-M	22-1/8"
4175 SL OAK	LJ-4175SL-O	
4175 SL POPLR	LJ-4175SL-P	
4175 SL WOAK	LJ-4175SL-WO	
4175 SL PRIMD	LJ-4175SL-PRG	

Plain | Flat Panel 4-1/4"

4392 | **4394**

EMPIRE SKU #	LJ SKU #	(L)
4392 OAK	LJ-4392-O	62"
4394 OAK	LJ-4394-O	

Plain | Rec. Panel | Starting

P-4191 | **R-4191** | 5-1/2"
P-4291 | **R-4291** | 6-1/4"

Newel Mounting Block included.

4191 | 4291 Interchangeable pyramid and flat caps included.

Can also be purchased separately.

EMPIRE SKU #	LJ SKU #	(L)
P 4191 OAK	LJP-4491-O	55"
P 4191 POPLR	LJP-4491-P	
R 4191 OAK	LJRC-4491-O	
R 4191 POPLR	LJRC-4491-P	
P 4291 OAK	LJP-4591-O	55"
P 4291 POPLR	LJP-4591-P	
R 4291 OAK	LJRC-4591-O	
R 4291 POPLR	LJRC-4591-P	

Plain 3-1/2"

S 4075 Inter.

EMPIRE SKU #	LJ SKU #	(L)
S 4075 OAK	S-4075-O	63-3/4"
S 4075 POPLR	S-4075-P	

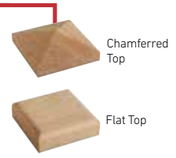
Achieve a similar look using: **6010** Rail | **R4191** Box Newel
PLA 4 Balusters w **AK01** Knuckles | **PS02** Shoes

Eased Edged Moulding

Plain | Rec. Panel | Starting

P-4391 | **R-4391** | 7-1/2"

Newel Mounting Block included.

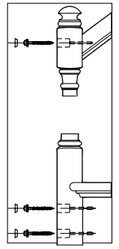


4391 Interchangeable pyramid and flat caps included.

Can also be purchased separately.

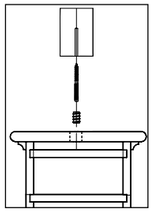
EMPIRE SKU #	LJ SKU #	(L)
P 4391 OAK	LJP-4691-O	55"
P 4391 POPLR	LJP-4691-P	
R 4391 OAK	LJRC-4691-O	
R 4391 POPLR	LJRC-4691-P	

Newel/Rail Installation Hardware



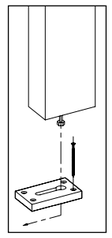
3001 / 3079
RAIL BOLT

3078
RAIL / POST FASTENER

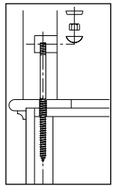


3004
NEWEL MOUNTING KIT

3000
1" TAPERED PLUG

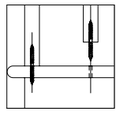


3005
KEYLOCK™ NEWEL MOUNTING FASTENER

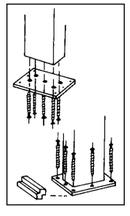


3008-10
NEWEL POST FASTENER
10-3/4"

EMPIRE SKU #	LJ SKU #	DESCRIPTION
3000 OAK	LJ-3000-O	Tapered Plug 1" Oak
3001 OAK	LJ-3001	Rail Bolt (No Plug)
3004 OAK	LJ-3004	Newel Mounting Kit
3005 OAK	LJ-3005	Keylock Fastener
3006 OAK	LJ-3006-O	Newel Mounting Plate / Oak Trim
3006 PL OAK	LJ-3006-PLATE	Newel Mounting Plate Only
3008 10 OAKPP	LJ-3008-10-O/P	Newel Fastener Oak/Poplar Plug
3009 OAK	LJ-3009-O	Angle Bracket Post Fastener - 3" Oak Trim
3019 OAK	LJ-3019-O	Angle Bracket Post Fastener - 3-1/2" Oak Trim
3076 OAK	LJ-3076	Baluster Dowel Fast Screws 50 Pack
3078 OAKPP	LJ-3078-O/P	Rail/Post Fastener / Oak/Poplar Plug
3079 OAKPP	LJ-3079-O/P	Rail Bolt Kit / Oak/Poplar Plug
FAST OAK	LJ-FAST	Newel Installation Kit



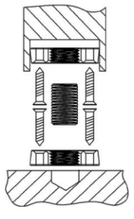
3076
BALUSTER DOWEL FAST SCREWS
50 pack



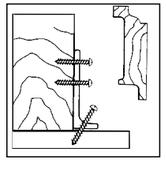
3006
NEWEL MOUNTING KIT W/PLATE

3006 PL
PLATE ONLY

Fas-n-Fast™



FAST
Fas-N-Fast
Newel Installation Kit

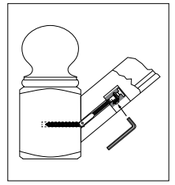


3009 - 3" Angle Bracket Post Fastener Kit
3019 - 3-1/2" Angle Bracket Post Fastener Kit
ANGLE BRACKET POST FASTENER

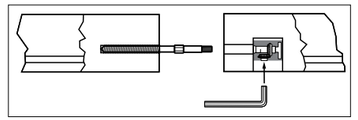
ZipBolt™ Rail Installation Hardware

ZIPBOLT™

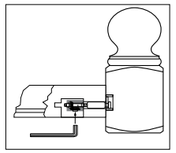
EMPIRE SKU #	LJ SKU #
3001 DG OAK	ZIPBOLT DRILL GUIDE
3001 DR OAK	ZIPBOLT DRIVER
3001 SF OAK	ZIPBOLT SLIPFIX 2-O (2-PACK)
3001 SP OAK	ZIPBOLT RAILBOLT
2 3001 SP OAK	ZIPBOLT RAILBOLT 2-O (2-PACK)
A 3001 OAK	ZIPBOLT ANGLED
A 3001-2 OAK	ZIPBOLT ANGLED 2-O (2-PACK)



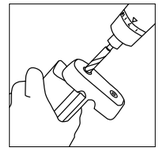
A3001 — Single
A3001-2 — 2-Pack
RAKE INSTALLATION ANGLED ZIPBOLT™



3001SP
2 3001 SP — 2-Pack
ZIPBOLT™



3001SF — 2 Pack
BALCONY INSTALLATION SLIPFIX ZIPBOLT™



3001DG
ZIPBOLT™ DRILL GUIDE KIT

3001DR
ZIPBOLT™ DRIVER

Wall Rail Brackets

3012
Wall Rail Mounting Bracket

EMPIRE SKU #	LJ SKU #	DESCRIPTION
3012 AN SIRON	LJ-3012-AN	Wall Bracket Ant. Nickel
3012 BB SIRON	LJ-3012-BB	Wall Bracket Bright Brass
3012 BM SIRON	LJ-3012-BM	Wall Bracket Black Matte
3012 BZ SIRON	LJ-3012-BZ	Wall Bracket Bronze
3012 PC SIRON	LJ-3012-PC	Wall Bracket Pol Chrome
3012 SN SIRON	LJ-3012-SN	Wall Bracket Satin Nickel

3127
Wall Solid Rail Mounting Bracket
Screws included.

EMPIRE SKU #	LJ SKU #	DESCRIPTION
3127 BB SIRON	LJ-3127-BB	Wall Bracket Bright Brass
3127 BM SIRON	LJ-3127-BM	Wall Bracket Black Matte
3127 BZ SIRON	LJ-3127-BZ	Wall Bracket Oil Rub Bronze
3127 PC SIRON	LJ-3127-PC	Wall Bracket Polished Chrome
3127 SN SIRON	LJ-3127-SN	Wall Bracket Satin Nickle

Turncraft Columns & Porch Post

In-Stock and available for Quick Ship (Call and Check availability).
More styles and innovative Turncraft products available for special order at:
TURNCRAFT.COM

Round Poly Classic Columns (Cast FRP)

6 2742 TURNC	Tapered Column	8" x 8'
2 4244 TURNC		8" x 9'
6 2743 TURNC		8" x 10'
6 2744 TURNC		10" x 8'
2 4245 TURNC		10" x 9'
6 2745 TURNC		10" x 10'
6 2747 TURNC		12" x 8'
6 2748 TURNC		12" x 10'
7 6163 TURNC	Round Time Saver Cap & Base Set "install kit included"	8"
7 6164 TURNC		10"
7 1740 TURNC		12"
2 5063 TURNC	Foam Cap & Base Set Round	8"
2 5064 TURNC		10"
2 5065 TURNC		12"

Round Wood Tapered Columns

P 1088 TURNC	Tapered Column	8" x 8'
0810 TURNC		8" x 10'
1108 TURNC		10" x 8'
1110 TURNC		10" x 10'
F 1088 TURNC	Fluted Column	8" x 8'
7 2262 TURNC	Cap & Base Set for Wood Columns	8"
2510 TURNC		10"

Split Round Poly Classic Columns (Cast FRP)

6 2928 X TURNC	Split Tapered Column	8" x 8'
6 2929 X TURNC		8" x 10'
6 2930 X TURNC		10" x 8'
6 2931 X TURNC		10" x 10'
7 6163 TURNC	EZ Lock Split Cap & Base Set	8"
7 6164 TURNC		10"
7 2665 TURNC	SPLIT Column Installation Kit	

Installation Kit for Poly Classic Columns

7 1760 TURNC	Poly Classic Installation Kt	Timesaver C&B Sets include Installation kit. Separate with other C&B options

Timesaver Cap & Base

Turncraft's Timesaver Cap & Base offers the easiest and quickest installation in the industry

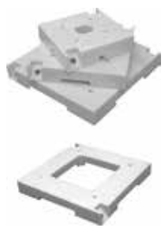
- Made out of fiber-reinforced recycled ABS (acrylonitrile butadiene styrene)
- Designed for use on round FRP columns in 8", 10", and 12" sizes
- Made with 95% recycled material
- Extremely strong and durable
- Self aligning with no fasteners
- Excellent paint adhesion
- Fast installation

Pressure Tabs

Wood Porch Post

D 3049 A TURNC	Post Defense W/Acrylic Prmr	4" x 9'
D 3059 A TURNC	Post Defense W/Acrylic Prmr	5" x 9'
D 3059 A TURNC	Post Defense W/Acrylic Prmr	5" x 9'
1 7004 UNVSL	Porch Post Fastener	4"
1 7005 UNVSL	Porch Post Fastener	5"
1 7006 UNVSL	Porch Post Fastener	6"

***Post Saver™ Mount Block required for warranty on wood porch post.**



NEW Pro Series Square Columns (Cast FRP)

The New Square Pro-Series FRP Columns are lighter and cost less with the same load bearing capacities

- 5-14% price reduction over the standard square column
- 8-12% lighter weight than standard square FRP column
- Adjustable/removable neck mold on 8", 10" and 12" columns

7 2814 TURNC	Square Non-Tapered Column	6" x 6" x 8'
7 2815 TURNC		6" x 6" x 10'
0 9316 TURNC		8" x 8" x 8'
0 9318 TURNC		8" x 8" x 10'
7 1000 TURNC		10" x 10" x 8'
7 1002 TURNC		10" x 10" x 10'
7 1006 TURNC		12" x 12" x 10'
7 1007 TURNC		12" x 12" x 12'
7 3816 TURNC	Tuscan Cap & Base Set TimeSaver	8"
7 1110 TURNC		10"
7 3329 TURNC	Tuscan Cap & Base Set FOAM	6"
7 3849 TURNC		8"
7 3850 TURNC		10"
0 9350 TURNC		12"

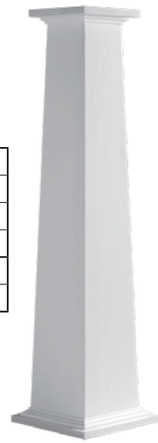
Duraglass Square Columns (Pultruded)

- Adjustable/removable neck mold on 8", 10" and 12" columns

7 3819 TURNC	Square Non-Tapered Column	8" x 8" x 8'
7 3821 TURNC		8" x 8" x 10'
7 3824 TURNC		10" x 10" x 8'
7 3826 TURNC		10" x 10" x 10'
0 9336 TURNC		12" x 12" x 12'
7 3816 TURNC	Tuscan Cap & Base Set TimeSaver	8"
7 1110 TURNC		10"
7 3849 TURNC	Tuscan Cap & Base Set FOAM	8"
7 3850 TURNC		10"
0 9350 TURNC		12"

Duraglass Bungalow Square Tapered (Pultruded)

0 9479 TURNC	Tapered Square Column	12" x 8" x 5'
0 9480 TURNC		12" x 8" x 6'
0 9482 TURNC		16" x 12" x 5'
0 9483 TURNC		16" x 12" x 6'
0 9520 TURNC	Bungalow Tuscan Square Cap & Base	12"
0 9521 TURNC		16"



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See page 22-26 for **Decorative Accessories** offerings.

See page 28 for **Board** offerings.

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